

## PROFESSIONAL BODY SHOP SPECIAL TOOLS

Spare parts | Consumables | Accessories







XSERIES RIVETING TOOLS   XPress 800	4
XPress 800 sets and modules	4
C-Arms Dies and punches Tool Boxes	7 8
RESISTANCE SPOT WELDING MACHINE	10
InvertaSpot GT-C AUTOMATIC C-Arms Electrode caps Electrodes Quick dent pulling hammers Carbon electrodes	10 11 12 12 14 15
SHIELDED GAS WELDING MACHINES	16
InvertaPuls IP4-3 ACT   Pulse Arc   MIG-MAG InvertaPuls IP6-2 ACT   Pulse Arc   MIG-MAG InvertaPuls IP7-2 ACT   Pulse Arc   MIG-MAG Accessories for InvertaPuls Welding wire Torches Nozzles Testing equipment Accessories Protection blankets Welding protection helmets	16 16 17 18 19 20 21 22 23 24
CUTTING TOOLS	26
Air Body Saws Saw blades Vario Drill WS90 Milling cutters Drilling machine Brill bits Countersink Kit MEC 600 Belt sanders Sanding belts Grinders	26 26 28 29 31 31 32 33 33
METALWORK	35
Cartridge guns Files Dollies Pry bars   Snips   Body Spoons Hammers Locking pliers   Grips Auto-Messfix Telescopic measuring rods Gauges Fix magnets Mounting accessories	35 36 37 38 39 40 41 41 42 43
CAR WINDOW REPAIR TOOLS	44
Roll Out 2020 CF Roll Out 2000 Spare parts   Consumables   Accessories Cutting wire	44 45 46 47
TESLA WORKBAYS	49
Tesla Workbays Vacuum system for aluminum dusts Filtoo - Extraction and filter system Telescopic arm Stationary media supply LED light system Body shop manager WS Roller Spinner	50 51 52 53 53 54 55 56

### XSERIES RIVETING TOOLS | XPress 800

#### XPress 800 PushPull | Tesla | Europe Set

#### Item no. EU700022

Modular riveting system with a force-supporting retraction cylinder for punching hard and ultra-hard structural parts and for:

- · Extraction of Self Piercing Rivets
- · Installation of Flow Form Rivets
- · Installation of blind rivets
- Backshaping
- Calibration

#### Scope of delivery:

- 1 x 700050 PowerPack | XPress 800
- 1 x 700105 PushPull PP 90 | Retraction cylinder
- 1 x 700206 Tool Box RS-08 | Tesla
- 1 x 700209 Tool Box RS-11 | Tesla
- 1 x 700070 C-Arm GC 80/40
- 1 x 700100 BR 20 Blind rivet adapter
- 1 x 700101 BR 50 Blind rivet adapter
- 1 x 881341 Handle for Fix Magnets & C-Arms | red
- 1 x 700080 C-Arms | 4-piece set with case
- 1 x A700380 Case for XPress 800 | TESLA
- 1 x Operating instructions



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#### XPress 800 | Tesla kit 2 | 13-piece

#### Item no. 700021

- · installing Flow Form Rivets
- · installing Self Piercing Rivets

#### Scope of delivery:

- 1 x 700050 PowerPack | XPress 800
- 1 x 700060 SSC 35/25 Short stroke cylinder
- 1 x 700070 C-Arm GC 80/40
- 1 x 700071 C-Arm GC 80/120 (without transport case)
- 1 x 881341 Handle for Fix Magnets & C-Arms | red
- 1 x 700199 Tool Box RS-08/2 | Tesla
- 1 x A700380 XPress 800 Transport Case | TESLA



#### XPress 800 | Tesla kit 5 | 7-piece

#### Item no. 700024

Modular riveting system with a force-supporting retraction cylinder for punching hard and ultra-hard structural parts and for:

- Extraction of Self Piercing Rivets
- Installation of Flow Form Rivets
- Installation of blind rivets
- Backshaping
- Calibration

#### Scope of delivery:

- 1 x 700050 PowerPack | XPress 800
- 1 x 700105 PushPull PP 90 | Retraction cylinder
- 1 x 700101 BR 50 Blind rivet adapter
- 1 x 700070 C-Arm GC 80/40
- 1 x 700071 C-Arm GC 80/120
- 1 x 700206 Tool Box RS-08 | Tesla
- 1 x 881341 Handle for Fix Magnets & C-Arms  $\mid$  red
- 1 x A700380 Transport case
- 1 x Instruction manual



#### XPress 800 | Tesla kit 3 | 11-piece

Item no. 700023

Scope of delivery:

1 x 700105 PushPull PP 90 | Retraction cylinder

1 x 700198 Tool Box RS-08/3 | Tesla



APPROVED EQUIPMENT



#### PowerPack | XPress 800

Item no. 700050

In its central role, the PowerPack combines the functions of print generation, control, composition monitoring and safety. The Power Pack is a compact, pneumaticallyhydraulically driven pressure intensifier with a two-stage high-pressure pump. A primary air pressure of 6 bar generates a hydraulic secondary pressure of 800 bar. Its convenient design allows for effortless and reliable execution of all operations in the process. The device has been developed in accordance with the highest safety standards.

Length	Width	Height	Weight	PB max	Oil volume
259 mm	56 mm	213 mm	2.65 kg	800 bar	80 cm <sup>3</sup>



#### BR 50 Blind rivet adapter

**PATENTED** Item no. 700101 **SWIVEL JOINT** 

The blind rivet adapter BR 50 is distinguished by its excellent accessibility for demanding riveting tasks. It boasts an impressive tensile force of 50 kN. Furthermore, the adapter is freely rotatable and pivotable, suitable for rivets with a shaft diameter ranging from 2.0 to 5.0 mm.

Scope of delivery:

1 x BR 50 Blind rivet adapter

1 x 700215 Tool Box Mouth pieces | 7-piece set

Dimensions	Stroke	Weight	F max.	Swivel angle	Interlock steps
252 × 56 mm	25 mm	1.5 kg	50 kN	120°	30°





Item no. 700060

The SSC 35/25 Short stroke cylinder has a stroke of 25 mm and, when combined with the PowerPack 1000 SC, achieves a maximum setting force of 69 kN.

Stroke	Weight	PB max.	F max.
25 mm	1.4 kg	800 bar	77 kN



#### PushPull PP 90 | Retraction cylinder

Item no. 700105

The PushPull PP 90 is a retraction cylinder with a 2-way function: push and pull. This retraction cylinder has been specifically designed to efficiently handle all riveting processes on modern vehicle bodies.

Stroke	Weight	PB max.	F max.
16 mm	2.6 kg	800 bar	90 kN



C-Arms			
Item no.	700070	700071	\$700072
Name	80/40	80/120	140/240
Operating window	80 × 40 mm	80 × 120 mm	140 × 240 mm
Weight	2 kg	4 kg	10 kg
	with safety interlock	with safety interlock	with safety interlock







#### Service Kit EB-XP 800

Item no. 700334

Venting and filling device for the XPress 800 PowerPack.

Scope of delivery:

- 1 x 700933 Special oil pump | 250 ml
- 1 x 700946 Connector
- 1 x 700582 Adapter
- $1 \times 700934 \text{ Hose} \mid \emptyset 6 \times 4 \text{ mm} \mid 700 \text{ mm}$
- 1 x 700935 Hose | Ø 8 × 6 mm | 500 mm
- 1 x 700102 Hydraulic oil HLP 22 | 250 ml



#### Polyamide hose PUN | 6 x 1 | black

Item no. 700926

for PushPull PP 90 | Retraction cylinder

#### Tool Trolley R230

Item no. 881201

Lockable tool trolley R230 made of powder-coated steel for the workbay.

#### Features

- Steel top
- 8 drawers
- 2 fixed casters
- · 2 swivel casters with locking brake



		8 mm	8 mm	8 mm	8 mm	8 mm
A4		B 6				
			Punch with 8 mm punching crowns for high-strength sheet metal.	Closing die for Flow Form Rivets with a diameter of 8.0 mm.	For the reshaping, p calibration process step for the setting of (FFR) with a diameter	as a preparatory of a flow form rivet
A4	A5	В6	В8	C4	кз	K4
700341	700369	700270	700342	700267	700318	700298

#### F6 | HENROB Adapter | 10 mm

Item no. 703514

for PushPull PP 90 cylinder 700105 (when Henrob dies are used)



#### F7 | HENROB Adapter | 10 mm

Item no. 703517

for SSC 35/25 Short stroke cylinder 700060 (when Henrob dies are used)



#### SKR punching crowns | Ø 8 mm | PU: 50 pcs.

Item no. 700140

SKR punching crowns with a diameter of 8 mm for high strength sheet metal.

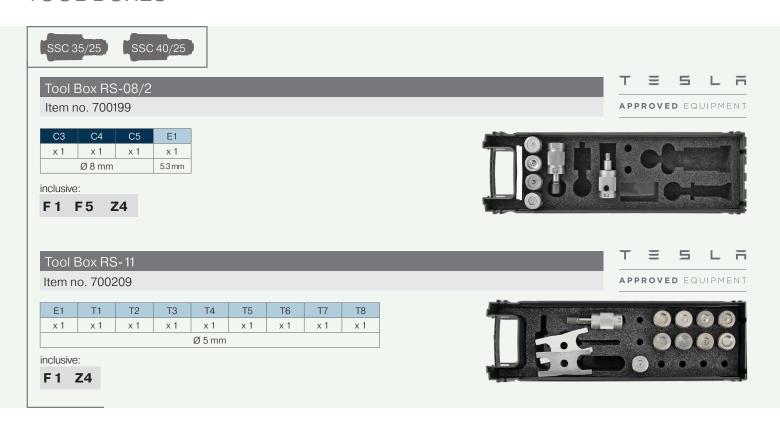


#### Threaded sleeve M6

Item no. 700786



#### TOOL BOXES

















\*SPR = Self-Piercing-Rivets / Stanzhalbholnieten

This chart only serves as a guideline. The detailed description of the repair process and application please take from the repair manual of the respective car maker (OEM).

Diese Karte dient nur der Orientierungshilfe. Die Beschreibung des Arbeitsvorganges sowie des Anwendungsbereiches entnehmen Sie bitte der entsprechenden Reparaturanweisung des Fahrzeugherstellers (OEM).

Art.N° 799034 05/2018

BODY REPAIR PROGRAM

PushPull Kupplung

Coupling

№ 700280

#### RESISTANT SPOT WELDING MACHINE

#### InvertaSpot GT-C AUTOMATIC | 3 × 400 V | watercooled

Item no. 960750

The InvertaSpot GT-C AUTOMATIC is suitable for high to ultra-high-strength steels. It detects the conditions at the welding point, automatically adjusts parameters and monitors the welding process. Due to its full automation, it is highly energy-efficient. Experts can still use the manual mode and adjust parameters freely if needed.

#### Scope of delivery:

- 1 x 474466 C-Trafogun | GT-V6 | 400 V | 3 m
- 1 x 474004 Balancer tube GT | 630 mm | basalt grey
- 1 x 474014 Balancer arm GT | basalt grey
- 1 x 478060 Balancer roller GT
- 1 x 498085 Spring balancer | 9-15 kg
- 1 x 474017 Insulation strap with carabiner
- 1 x 474250 Allen keys GT  $\stackrel{|}{}$  2-piece set 1 x 497096 Electrode caps  $\mid$  Ø 16 mm  $\mid$  Type A-32  $\mid$  PU: 6 pcs.
- 1 x 474028 Holder for C-arms
- 1 x 474085 Cable holder for InvertaSpot GT-C
- 1 x 478041 Cable support GT | V2
- 1 x 474007 Wheel set GT
- 1 x Instruction manual



APPROVED EQUIPMENT



C-Arm force	Mains voltage	Fuse type gG	Power	Compressed air	Protection class	Open circuit voltage	Weight	Dimensions
6,2 kN	3 × 400 V / 3 × 208 V	32 A / 63 A	13 kA	6 - 8 bar	IP 21	12 V DC	119 kg	81 × 56 × 75 cm

Accessories			
Item no.	932103	478006	497110
Description	Wheel broadening set GT	Single sided spot welding gun PSP GT	Electrode caps   Ø 16 mm
PU	1 set	1 set	16 pcs.







Accessories				
Item no.	478005	298300	298298	498003
Description	Protection cover	Metal sheet <b>V2A</b>	Emery sparge girt 60	Electrode tip remover
PU	1 pc.	100 pcs.	1 pc.	1 pc.









Item no.	817030	497010	470008
Description	EUROPAX welding primer	Copper paste for electrodes	Corrosion protection concentrate WT 1000
PU	500 ml	100 g	150 ml







#### C-Arm no. 1 | standard | GT

Item no. 495520

Elektrodes	Electrode caps
C-electrode curved	Ø 16 mm



## Electrode set no. 7 | 90° angle Item no. 495607 For C-Arm No. 1 Electrodes Electrode caps Electrode 149 mm | curved caps Electrode short | curved Ø 16 mm

Electrode holder

#### Electrode set no. 9 | 38° angle | incl. holder

Item no. 495645

#### For C-Arm No. 1

Electrodes	Electrode caps
Electrode bent 38°   long Electrode bent 38°   short Electrode holder	Ø 16 mm



# Electrode | curved | 149 mm | Electrode | curved | short | Item no. 495676 | Item no. 495695

Item no.	495627	495693	495694
Description	Electrode holder   set no. 7 / no. 9	Screw bolt   set no. 7 / no. 9	O-rings   screw bolt
PU	1 pc.	1 pc.	3 pcs.







#### Electrode set no. 12 | 38° angle

Item no. 495646

#### For C-Arm No. 1

Electrodes	Electrode caps
Electrode bent 38°   long Electrode bent 38°   short	Ø 16 mm



#### Electrode | curved | long | Electrode set no. 9

Item no. 495677

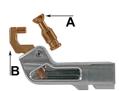
Electrodes	Electrode caps
Electrode bent 38°   long	Ø 16 mm



#### C-Arm no. 2 | for wheel arches

Item no. 495602

Electrodes	Electrode caps
Electrode A   Mushroom shape Electrode B   Spoon shape	Ø 13 mm



#### Electrode set no. 11 | 90° angle

Item no. 495606

#### For C-Arm No. 1

Electrodes	Electrode caps
Electrode 121 mm Electrode 28 mm	Ø 16 mm



Item no.	497070	497072	495623	495622
Description	Electrode A   Mushroom shape	Electrode B   Spoon shape	Electrode   28 mm	Electrode   121 mm
PU	1 pc.	1 pc.	1 pc.	1 pc.









#### C-Arm electrode attachment with rocker | no. 10

Item no. 495604

C-arm electrode attachment with rocker including finger-shaped electrode and flat electrode for facilitated work on wheel arches. Suitable for all welding tasks where conventional electrodes lack accessibility. Full functionality of the automatic mode is guaranteed.



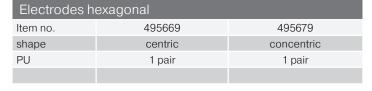
#### C-Arm electrode attachment with rocker

Item no. 495688

C-Arm electrode attachment with rocker for welding very narrow metal strips. Thanks to the concentric electrodes, which shift the welding point from the center outwards, it reaches into every corner.



Spare parts		
Item no.	495659	497073
shape	Electrode flat	Electrode F   Finger shape
PU	1 pc.	1 pc.









Electrode o	caps / tips						
Item no.	497096	497079	497081	497097	497085	497076	497105
Type	A-32	В	E	A-40	D	P	D
Diameter/Ø	16 mm	16 mm	16 mm	16 mm	16 mm	16 mm	16 mm
Shape		conical-flat		R40	conical-flat	eccentrical	38°
Suitable for	C-Trafogun <b>O</b> AUTOMATIC	C-Trafogun	C-Trafogun	C-Trafogun	C-Trafogun	C-Trafogun	electrode set no. 9 and no. 12.
PU	6 pcs.	4 pcs.	4 pcs.	6 pcs.	4 pcs.	4 pcs.	6 pcs.





















length	type   shape	suitable for C-Arm					Item no.			
longur	type   shape	no. 1	no. 2	no. 3	no. 4	no. 5	no. 6	no. 7	item no.	
46 mm	straight						•		495621	
83 mm	straight				•			•	495617	
135 mm	straight standard					•			495667	
170 mm	straight				•				495619	
260 mm	straight				•				495616	
	c-shape curved	•		•		•			495635	

#### C-Arm no 3 | GT

Item no. 495625

#### C-Arm no. 4 | GT

Item no. 495615



Electrodes	Electrode caps
Electrode 260 mm Electrode holder	Ø 16 mm



#### C-Arm set | C-Arm no. 2 + C-Arm no. 3 | GT

Electrode caps

Ø 16 mm

Item no. 495626

Electrodes

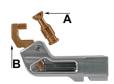
C-Electrode

curved

#### C-Arm no. 5 | GT

Item no. 495626

Item no. 495650





electrode type	electrode caps
C-sleeve curved electrode A elektrode B	Ø 16 mm



electrode type	electroden caps dia./ Ø
C-sleeve curved sleeve 135 mm copper sealing washer	Ø 16 mm



### C-Arm no. 6 | GT

Item no. 495611

Electrodes	Electrode caps
Electrode 46 mm Electrode holder	Ø 16 mm



Electrodes	Electrode caps
Electrode 83 mm Electrode holder	Ø 16 mm



Electrode ca	Electrode caps / tips			
Item no.	495618	495692	495669	
Description	Electrode set   170 mm C-Arm no. 4	sleeve fixture for C-arm No.4	electrode caps hexagonal	
PU	1 pair	1 pc.	2 pcs.	







#### Quick pulling hammer | Set for InvertaSpot GT

Item no. 478100

Quick pulling hammer set for the InvertaSpot GT and the welding gun PSP 60.

#### Scope of delivery:

- 1 x 501025 Slide hammer | universal
- $1 \times 501033$  Electrode for triangle dent pulling washers | M14
- 1 x 501034 Hook for washers | M14
- 1 x 297009 Washers | DIN 125 | Ø 8.4/16 mm | PU: 100 pcs.
- 1 x 297013 Triangle dent pulling washers | PU: 15 pcs.



#### Slide hammer | universal

Item no. 501025

Universal slide hammer for use with the dent point on spot welding devices. Suitable for the InvertaSpot GT and the welding gun PSP 60.



Electrodes for triangle dent pulling washers			
Item no.	501031	501033	
Thread	M10	M 14	
PU	1 St.	1 St.	

Hook for washers		
Item no.	501034	
thread	M14	
PU	1 St.	







Electrodes for single sided spot welding gun PSP						
Item no.	497014	497015	497019	497021	497023	497017
Application	Wiggle wire	Washers	T-pins	Studs 2-2.5 + 4 mm	Studs 5 + 6 mm	Metal shrinking
PU	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.













Weld on material				
Item no.	297013	297009	497028	497025
Description	Triangle dent pulling washers	Washers   DIN 125 Ø 8.4/16 mm	Washers   copper plated Ø 8/16 mm	Weld nut M8
PU	15 pcs.	100 pcs.	100 pcs.	25 pcs.









#### Carbon electrode | Ø 9.5 mm

Item no. 297107

Used for sheet metal upsetting and sheet metal drawing. It is compatible with single-sided spot-welding guns. Has a length of 305 mm.



#### Carbon electrode | Ø 12 mm

Item no. 497026

Carbon electrode with a length of 150 mm and a diameter of 12 mm for single sided spot welding gun PSP GT.



#### Electrode for spot welding gun PSP | Ø 12/10 mm

Item no. 297106

Electrode for one-sided resistance spot welding. Length: 98.5 mm



#### SHIELDED GAS WELDING MACHINES

InvertaPuls IP 4-3 ACT	Power supply	Welding power
Item no. 341298 steel / brazing / aluminium kit	3 x 400 V	10-240 A
Item no. 341299 steel / brazing / aluminium kit	3 x 200 V	10-280 A

The InvertaPuls IP 4-3 is the ideal welding machine for steel welding and MIG brazing, perfectly tailored to the needs of bodywork professionals. Equipped with connections for up to three torches and automatic torch recognition, it enables easy handling and maximum flexibility. Thanks to the automatic "hold function" of the welding parameters and the robust wire feed unit with 4-roller drive, the InvertaPuls IP 4-3 guarantees maximum efficiency and precision in every application.

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APPROVED EQUIPMENT

#### Features

- · Automatic torch recognition
- · Higher welding speed
- · Lower heat input
- · Very good gap bridging
- · Less material distortion
- · Automatic "hold function" of the welding parameters
- Welding programmes for: MIG soldering (CuSi3, AlBz8, CuAl8) | steel/stainless steel aluminium | TIG | flux-cored wire | electrode welding
- · Lower heat input
- Saving of individual welding programs
- · Integrated interface for software updates

#### Equipped with:

- 1 x 337219 Wire feed rollers | steel | 0.6 mm & 0.8mm | PU: 2 pcs.
- 1 x 337220 Wire feed rollers | steel | 0.8 mm & 1.0 mm | PU: 2 pcs.
- 1 x 337221 Wire feed rollers | aluminium | 1.0 mm & 1.2 mm | PU: 2 pcs.
- 1 x 308110 Torch 3G | Steel welding | 3.0 m
- 1 x 308111 Torch 3G | ALU welding | 3.0 m
- 1 x 308116 Torch 3G | MIG soldering (CuSi3) | 3.0 m
- 1 x 304053 Ground cable with clamp | 5 m | 35 mm<sup>2</sup> | SK 35
- 1 x 311044 Double branch valve 1/4" for manometer (only DE and AT)
- 1 x 307060 Contact tips M6 x 28 mm | 10-piece set
- 1 x User manual



InvertaPuls IP 6-2 ACT	Power supply	Welding power
Item no. 331007 steel / aluminium kit	3 x 400 V	10-280 A
Item no. 332007 steel / aluminium kit	3 x 200 V	10-280 A

The Inverter MIG-MAG welding machine for body repair with ACT (Automotive Cold Transfer) offers a range of impressive features that make it the ideal choice for vehicle body repair. With two welding torches for two wires, it enables efficient operation while focusing on superior thin sheet welding.

#### Features

- Synergy parameters
- · Lower heat input
- Very good gap bridging
- · Less material distortion
- ${\mbox{\footnotesize{$\cdot$}}}$  Automatic "hold function" of the welding parameters
- · Saving of individual welding programs
- · Integrated interface for software updates

#### Equipped with:

 $2 \times 337220$  Wire feed rollers | steel | 0.8 mm & 1.0 mm

1 x 337221 Wire feed rollers  $\mid$  aluminium  $\mid$  1.0 mm & 1.2 mm

1 x 308110 Torch 3G | Steel welding | 3.0 m

1 x 308111 Torch 3G | ALU welding | 3.0 m

1 x 304053 Ground cable with clamp  $\mid$  5 m  $\mid$  35 mm²  $\mid$  SK 35

1 x 311044 Double branch valve 1/4" for manometer

1 x operating instructions



APPROVED EQUIPMENT



InvertaPuls IP 7-2 ACT	Power supply	Welding power
Item no. 331027 steel / aluminium kit	3 x 400 V	10-280 A
Item no. 332027 steel / aluminium kit	3 x 200 V	10-280 A

The InvertaPuls IP 7-2 impresses with its effortless operation thanks to a simple, easy-tounderstand interface. The four extra-large 37 mm drive rollers provide a large contact surface for the welding wire, which enables optimum wire feed. With two torches, ergonomic torch removal and a slim design, the IP 7-2 is perfect for any use in body shops.

#### APPROVED EQUIPMENT

#### Features

- · Automatic torch recognition
- Higher welding speed
- Lower heat input
- · Very good gap bridging
- Less material distortion
- · Automatic "hold function" of the welding parameters
- Welding programmes for: MIG soldering (CuSi3, AIBz8, CuAl8) | steel/stainless steel aluminium | TIG | flux-cored wire | electrode welding
- · Lower heat input
- · Saving of individual welding programs
- · Integrated interface for software updates

#### Equipped with:

- 1 x 337219 Wire feed rollers | steel | 0.6 mm & 0.8 mm | PU: 2 pcs.
- 1 x 337220 Wire feed rollers | steel | 0.8 mm & 1.0 mm | PU: 2 pcs.
- 1 x 337221 Wire feed rollers | aluminium | 1.0 mm & 1.2 mm | PU: 2 pcs.
- 1 x 308110 Torch 3G | Steel welding | 3.0 m 1 x 308111 Torch 3G | ALU welding | 3.0 m
- $1 \times 304053$  Ground cable with clamp | 5 m |  $35 \text{ mm}^2$  | SK  $35 \text{ mm}^2$
- 1 x 307060 Contact tips M6 x 28 mm | 10-piece set
- 1 x User manual





#### Info

- \* ACT = Automotive Cold Transfer welding mode for thin sheet metal
- \*\* WG = wire guidence



**INVERTA PULS** 



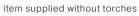
Accessories for InvertaPuls devices			
Item no.	337204	337236	
Description	Torch hanger   for 3 torches	Wheel spacer   for 50 I gas cylinders	
PU	1 pc.	1 pc.	







Accessorie	Accessories for InvertaPuls IP 6   IP 6-2 devices							
Item no.	337173	337184	311045					
Description	Handle with torch holder for IP 6   IP 6-2	Cable holder	Sheet adapter for IP 6-2   for second gas bottle					
PU	1 pc.	1 pc.	1 pc.					















Wire liner and conductor						
Item no.	337107	337109	337142			
Description	Wire liner   steel   3 m   blue	Plastic liner   MIG soldering   3.5 m   black	PTFE liner   MIG-MAG   3.5 m   red			
Wire diameter	0.8 mm & 1.0 mm	0.8 mm & 1.0 mm	1.0 mm & 1.2 mm			
PU	1 pc.	1 pc.	1 pc.			







The liners are installed within the torch cable and guide the welding wire from the feeder to the welding point.

To ensure stable wire feeding, timely replacement of the liners is recommended.

#### Welding wire







Item no.	311007	311087	311014
Item	Welding wire Union X96	Welding wire Union X96	Tesla Alu Welding Wire 1022767-00-A
Wire diameter	0.8 mm	0.8 mm	1.2 mm
Coil Type	K300	D200	D200
Weight	15.0 kg	5.0 kg	5.0 kg

Wire feed rollers			
Item no.	337219	337220	337221
Welding device	IP4   IP6   IP7 IM 240	IP4   IP6   IP7 IM 240	IP4   IP6   IP7 IM 240
Wire diameter	0.6 & 0.8 mm	0.8 & 1.0 mm	1.0 & 1.2 mm
Type	Steel   MIG	Steel   MIG	ALU
PU	2 pcs.	2 pcs.	2 pcs.

337143	337110
O-ring for PTFE liners	Copper spiral   22 cm
1 pc.	1 pc.





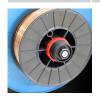




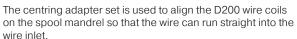




Accessories for welding wire						
Item no.	307004	307003	307002			
Description	Centering adapter for wire coil D200	Adapter for basket wire coil K300   2 parts	Adapter for basket wire coil K300   1 part			
PU	1 pc.	1 pc.	1 pc.			









- 1 × adapter for wire coil 1 × spacer ring | 15 mm | Ø 55 mm 2 × spacer rings | 10 mm | Ø 55 mm





#### 3G torches for InvertaPuls IP4 | IP6

With its compact blue mini handle, this welding torch combines maneuverability and optimal accessibility, even in challenging space conditions.

#### Features

- · cooling type: gas cooled
- · load capacity: 180 A | mixed gas (60 %)
- wire diameter: 0.8-1.2 mm
- · easy to service due to exchangeable nozzle holder









Spare parts for 3G torches			
307010	307011	307015	307018
Gas nozzle with splash guard conical   Ø 12.5 mm	Gas nozzle with splash guard cylindric   Ø 17 mm	Torch neck   3G	Torch neck mini   3G
1 pc.	1 pc.	1 pc.	1 pc.









307012	307014	307016	307013
Splash guard for gas nozzle   3G	Clamping sleeve for gas nozzle   3G	Isolating sleeve   3G	Nozzle holder   3G
1 pc.	1 pc. 1 pc.		1 pc.









Force 200	Force 200 torches						
Item no.	308101	308102	308103				
Description	Torch Force 200   ALU 3 m   Ø 1.0 mm nozzle   red liner	Torch Force 200   MIG 3 m   Ø 0.8 mm nozzle   black liner	Torch Force 200   Steel 3 m   Ø 0.8 mm nozzle   blue liner				
PU	1 pc.	1 pc.	1 pc.				







Spare parts for Force 155/200 torches							
Item no.	307008	307009	307070	307040	307071	307072	
Description	Insulation sleeve Force MF 200	Nozzle holder Force 200	Gooseneck Force 155/200	Gas nozzle chrome plated conical   Ø 12.5 mm	Hexagon nut   short M10 × 1 × 5 mm	Hexagon nut   long M10 × 1 × 26 mm	
PU	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.	













Current noz	zles					
Item no.	307033	307035	307036	307037	307045	307046
Size	M6 x 25	M6 x 25	M6 x 25	M6 x 28	M6 x 25	M6 x 25
Ø   diameter	0.6 mm	0.8 mm	1.0 mm	0.8 mm	1.0 mm	1.2 mm
Туре	Steel / MIG	Steel / MIG	Steel / MIG	Steel / MIG	ALU	ALU
Material	ECu	ECu	ECu	ECu	ECu	ECu
Torch	3G Force 155/200					
PU	10 pcs.					













Item no.	307052	307053	307054		307050	307051
Size	M6 x 28	M6 x 28	M6 x 28		M6 x 28	M6 x 28
Ø   diameter	0.8 mm	1.0 mm	0.6 mm		1.0 mm	1.2 mm
Туре	Steel / MIG	Steel / MIG	Steel		ALU	ALU
Material	ECu	ECu	ECu		ECu	ECu
Torch	3G Force 155/200	3G Force 155/200	3G Force 155/200		3G Force 155/200	3G Force 155/200
PU	10 pcs.	10 pcs.	10 pcs.		10 pcs.	10 pcs.











Gas nozzles						
Item no.	307010	307011	307040	307047		
Length	63.5 mm	63.5 mm	54 mm	63 mm (56 mm)		
Ø (inside)	12.5 mm	17 mm	12.5 mm	16 mm		
Form / type	conical   pluggable	cylindrical   pluggable	conical, pluggable			
Coating	copper	copper	conical   chrome plated	chrome-plated		
Torch	3G	3G	Force 155/200	Force 155/200		
PU	1 pc.	1 pc.	1 pc.	1 pc.		









Aluminium crack testing							
Item no.	311051	311050	311052	311053			
Description	Crack testing agent cleaner Ardrox 9PR5   400 ml	Crack testing agent diffusion red Ardrox 9VF2   400 ml	Crack testing agent developer Ardrox 9D1B   400 ml	Crack diagnosis spray <b>3-piece set</b>			
PU	1 pc.	1 pc.	1 pc.	1 pc.			



#### Application:

- 1. Clean the surface thoroughly with cleaner Ardrox 9PR5.
- Apply penetration spray Ardrox 9VF2 and leave to work for approx. 10-20 minutes.
- . Thoroughly clean the surface again with cleaner Ardrox 9PR5.
- 4. Apply developer spray Ardrox 9D1B until reaction.
- 5. Check the surface for cracks.



#### Temperature indicator sticks

Temperature indicators are temperature indicating pens with a calibrated melting point. The marking melts when the corresponding temperature is reached. It has a accuracy of +/- 1 % of the nominal temperature.

For determining the surface temperature at:

- · Welding and metal fabrication
- Preheating
- · Intermediate storage
- · Heat treatment after welding
- · Soft annealing
- · Stress relief annealing

#### Application:

Mark the workpiece before or during heating. When the nominal temperature is reached, the marking melts (runs) clearly visible.

Item no.	Colour	Melting point	PU	
311062	Red	100 °C	1 pc.	
311063	Green	204°C	1 pc.	
311064	Yellow	400°C	1 pc.	
311065	Blue	500°C	1 pc.	
	311062 311063 311064	311062 Red 311063 Green 311064 Yellow	311062 Red 100 °C  311063 Green 204 °C  311064 Yellow 400 °C	311063 Green 204°C 1 pc.  311064 Yellow 400°C 1 pc.



#### Temperature indicator strips

The 6-field measuring strips offer a cost-effective solution for large-scale use and are ideal for applications with limited space. Designed to indicate irreversible temperature overshoots, they provide reliable temperature monitoring—perfect for heating aluminum parts before dent removal or during straightening work. Featuring a horizontal six-digit scale in °C, these strips ensure precise and efficient temperature control.

Scope of delivery:

1 x Booklet of 10 measuring strips

Item no.	Temperature up to	PU	
311060	160°C	10 pcs.	
311061	127 °C	10 pcs.	



#### Welding screen Landskit 2000

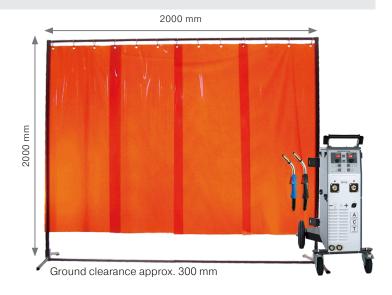
Item no. 881220

Mobile welding protection screen with a slat length of 1800 mm for flexible use.



tested & certified DIN EN 1598

An advantage of welding curtains in orange is their transparency, which allows you to observe the welding process without suffering radiation damage to your eyes.



#### Special pliers | Inert gas welding

#### Item no. 311041

Special pliers with 4 functions for power nozzles with a diameter of 12-15 mm.

- · Removal of the shielding gas nozzle
- · Fast and precise trimming of the welding wire
- · Time-saving cleaning of the shielding gas nozzle
- · Loosening and tightening of the power nozzle

#### Nozzle cleaning needle set | 13 pcs.

Item no. 311040

Nozzle cleaning needle set for cleaning of oxyacetylene welding nozzles. With approximately 90 mm long needle files from Ø 0.4 to 1.6 mm including 1 flat file for cleaning welding nozzles.



#### Farriers pincers | Pliers for vehicle bodywork | 790 g

#### Item no. 561030

The car body stripper is a special tool that was developed for dismantling work in car body construction. The cutting edges are additionally hardened and have a hardness of approx. 59 HRC. The tool is made from special tool steel, which is forged and oil-hardened. The pliers are black atramentised, while the head is polished.



#### Gas flow tester | CO2 + Argon

#### Item no. 311048

This gas flow meter is used for precise measurement of the flow rate of argon and CO<sub>2</sub>. It is very accurate and provides precise results for gas volume metering.



#### Welding protection spray Trennfix | silicone-free

#### Item no. 311020

Trennfix the silicone-free welding protection spray is an extremely efficient separating and lubricating agent. It prevents the rapid clogging of welding torches due to weld spatters on gas and power nozzles.



#### Protection paste for gas nozzles | silicone-free | 350 ml

#### Item no. 311026

This silicone-free gas nozzle protection paste prevents the rapid clogging of welding torches due to welding spatter on gas and power nozzles.



#### Double branch valve 1/4" for manometer

#### Item no. 311044

Double branch valve with nuts and 4 mm sockets for oxygen and argon.



#### Welding and work gloves | cow grain leather | XL

#### Item no. 881036

Durable gloves made from thick, oil and water-resistant cowhide leather with a textured surface. Padded back for added protection, unlined inside for better grip, and reinforced with 4-fold Kevlar stitching for durability and strength. With a length of 36 cm, these gloves also offer protection for the forearm.



#### MIG-MAG torch holder with magnetic foot

#### Item no. 311043

Double branch valve with nuts and 4 mm sockets for oxygen and argon.



#### Pressure reducer ProControl | 200 bar

#### Item no. 311042

Pressure reducer for all common applications with technical gases. Manufactured according to the highest safety standards of ISO 2503. The robust rubber protective cap is rear-sealed for optimal all-round protection against damage and contamination. Long lifespan resulting in cost savings for servicing, spare parts, and repairs. Latest Encapsulated Technology for precise and stable control behavior, ensuring a process-secure, simple, and user friendly operation.

#### Additional product information

- Working pressure gauge double scale Argon 5, 32 l/min red line at 24 l/min CO2 5, 30 l/min red line at 23 l/min
- Content manometer 0 315 / 200 bar red line at 200 bar



#### Ground clamp without cable

#### Item no. 374415

Ground clamp with copper braiding without ground cable. A crucial component in MIG-MAG welding. Only a clean and perfect ground clamp ensures a trouble-free and stable arc.



#### Ground cable with clamp | 5 m | 35 mm<sup>2</sup> | SK 35

Item no. 311044



#### PROTECTION BLANKETS

#### Welding protection blanket | 100 × 100 cm

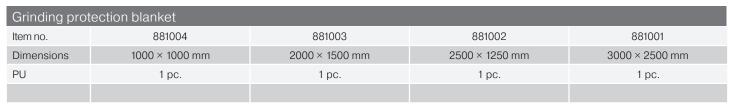
Item no. 881011

Essential for welding, soldering, and tinning

The protective mat effectively prevents fire holes by ensuring that collected welding droplets do not penetrate its surface. Unlike asbestos mats, it poses no health risks, making it a safe and reliable choice.

Material: Tectalon® 1100 Niro / Stainless steel fabric core

Maximum temperature resistance: 700°C



Damage to the paintwork or splashes on car windows caused by flying sparks usually have to be replaced at the garage's expense. This would be many times more expensive than purchasing these inexpensive and extremely effective protective blankets. The blankets offer comprehensive protection for paintwork, windows, seats and trim during work on the vehicle.

The protective blankets are made of high-quality carbon fiber and are characterized by their temperature resistance, non-flammability, textile-like texture and softness. Even hot and sharp-edged abrasive particles are unable to penetrate the fabric. After use, simply shake out the blanket to make it ready for use again.

Material: stainless steel fabric core with max. temperature resistance 500 °C



High Level Protection

#### Protection blankets | 3-piece set

Item no. 882001

Scope of delivery:

- 1 x 881002 Grinding protection blanket | 250 × 125 cm
- 1 x 881003 Grinding protection blanket | 200  $\times$  150 cm
- 1 x 881011 Welding protection blanket  $\mid$  100  $\times$  100 cm



#### Spark resistant car door cover | 100 × 125 cm

Item no. 881005

Optimal protection for car doors

Made from high-temperature-resistant carbon fiber, this protective cover is non-flammable and features a soft, fabric-like texture for easy handling. Hot, sharp-edged abrasive particles cannot penetrate the material, ensuring reliable protection. After use, simply shake it out for quick and effortless cleaning.



Spark protection blankets	glass fabric

Item no.	881007	881009	881010	881008
Dimensions	1000 × 1500 mm	2000 × 1500 mm	2500 × 1250 mm	3000 × 2500 mm
PU	1 pc.	1 pc.	1 pc.	1 pc.

Spark protection blanket made of glass fabric. The prevention of ignition hazards during welding or cutting work requires above all the effective covering of combustible surfaces with qualified spark protection blankets. Special coatings combined with the fabric weave and thickness provide the highest level of protection against mechanical stress.



- · Sliding-resistant
- Flame-resistant: B s2, d0 according to DIN EN 13501-1
- · Protection against sparks and cutting splashes
- Enduringly resilient up to 550 °C briefly up to 600 °C



#### Automatic welding helmet WS 07 Pro

#### Item no. 881047

This welding helmet with modern sensor technology and automatic dimming has an extra wide and well-padded headband. This increases wearing comfort and noticeably reduces fatigue. Each welding helmet contains two built-in button cells. The following product features make our welding helmet particularly valuable.

#### Product features

- Extra large viewing window 97 x 60 mm
- Excellent reaction time of 1/20,000 seconds
- · Variable darkening protection in steps from 9 to 13
- · Fine adjustment of the optics sensitivity
- · 4 independent arc sensors
- · Power-saving automatic switch-off Auto-ON /Auto-OFF
- · Quick and easy replacement of the filter protection screens

#### Automatic welding helmet Kaiman

#### Item no. 881043

The automatic welding helmet Kaiman is versatile and features an automatic darkening function. Equipped with 4 sensors, internal control, and the True Color System, it facilitates welders in detecting objects in the work area. This helps reduce fatigue. The Kaiman filter cartridge has an innovative true-color system. Through a special coating on the filter, visibility becomes sharper and clearer, resulting in a more realistic representation. Additionally, the increased contrast sharpness allows welding technicians to see the weld pool better and work more precisely.

#### Area of application

- · MIG-MAG (GMAW)
- WIG (GTAW) > 20 A
- Electrode
- · OXYGAS
- Cutter



#### Automatic welding helmet P850

#### Item no. 881042

The automatic welding helmet P850 is ideal for those seeking a reliable and aesthetically pleasing product. The helmet features two sensors for automatic darkening and allows for external adjustment of the protection level according to DIN standards. Equipped with True Color Technology, the helmet provides a clear and sharp view, making it easier for the welder to identify objects in the work area and reducing fatigue. Thanks to the external regulation, the welder can effortlessly switch to grinding mode (GRIND) without having to remove the helmet.

#### Features

- · Optical class 1/1/1/2
- Field of view:  $96 \times 39 \text{ mm}$
- Filter size:  $110 \times 90 \times 9 \text{ mm}$
- · 2 sensors
- Response time < 0.3 ms
- External degree control DIN 4 / 9-13
- Internal delay time 0.1 1.0 s
- · Internal sensitivity regulation
- · battery supply + solar cells
- weight: 485 g



Spare parts & accessories WS 07 Pro							
Item no.	804048	884042	884043	884047			
Description	Auto-darkening lens	Protective glass   outside	Protective glass   inside	Button cell CR 2450   3 V			
PU	1 pc.	10 psc.	10 psc.	1 pc.			









Item no.	884044	884048	884050	884051
Description	Welding helmet headgear	Sweatband with Velcro	Welding glass Athermal DIN 11   90 × 110 mm	Cover lens   90 × 110 mm DIN /CE
PU	1 pc.	2 psc.	10 psc.	10 psc.









Proven welding protection glass according to DIN EN 166/169. For use in welding shields, head hoods or welding protection hoods. The glass is tinted in protection level DIN A11. Recommended protection levels for eye protection:

Electrode welding: 50 - 149 A | MAG welding: 40 - 99 A | MIG welding: 80 - 174 A | MIG welding ALU sheets: 100-174 A | WIG welding: 100 - 174 A Hollow electrode: 80 - 124 A

#### Air Body Saw WPS 2000

Item no. 120010

The WPS 2000 is an all-rounder saw for bodywork. It is designed for daily cutting and separating tasks and offers highest quality and maximum service life through special bi-metal saw blades and ensures absolutely burr-free cutting with 12.000 strokes per minute.

**WELL-ESTABLISHED** 

Saw blade | bi-metal | 14 tpi: For wood, aluminum, composites and plastics.

Saw blade | bi-metal | 18 tpi: For tight radii, work on the dashboard

Saw blade | bi-metal | 24 tpi: For sheet combinations up to 4 mm

Saw blade | bi-metal | 28 tpi: For so-called hybrid materials (aluminum-steel-GFRP)

Saw blade  $\mid$  bi-metal  $\mid$  32 tpi: For thin sheet and high-strength steels up to 1 mm

#### Scope of delivery:

1 x Air Body Saw WPS 2000

1 x Compressed air hose with air connection

1 x Saw blade | bi-metal | 14 tpi

1 x Saw blade | bi-metal | 18 tpi

1 x Saw blade | bi-metal | 24 tpi (mounted)

1 x Saw blade | bi-metal | 28 tpi

1 x Saw blade | bi-metal | 32 tpi

1 x Mounting tool

1 x Carrying case

1 x Instruction manual (multilingual)



stroke	power	vibration	stroke rate	weight	length
8 mm	310 W	24 m/s <sup>2</sup>	12.000 spm	810 g	220 mm

#### Air Body Saw WPS 3000

Item no. 120030

The WPS 3000 is a handy, powerful and quiet professional body saw. Due to the remarkably low vibrations of  $2.5~\text{m/s}^2$  according to ISO 8662. the noise of the saw is reduced to a minimum and the device is designed for continuous operation. The WPS 3000 also fulfils the health and safety standards of the employers' liability insurance association. A long stroke of 10 mm results in perfect cutting performance and a reduced sound pressure level of 77.4 dB(A) (according to ISO 15744).

LOW-VIBRATION < 2.5 m/s² according to ISO 8662

Saw blade | bi-metal | 14 tpi: For wood, aluminium, composite materials and plastic

Saw blade | bi-metal | 18 tpi: For tight radii, work on the dashboard

Saw blade | bi-metal | 24 tpi: For sheet metal combinations up to 4 mm Saw blade | bi-metal | 28 tpi: For "hybrid materials" (aluminium-steel-GRP)

Saw blade | bi-metal | 32 tpi: For thin sheet metal and high-strength steels up to 1 mm

#### Scope of delivery:

1 x Air Body Saw WPS 3000

1 x Compressed air hose with connector

1 x Saw blade | bi-metal | 14 tpi

1 x Saw blade | bi-metal | 18 tpi

1 x Saw blade | bi-metal | 24 tpi (mounted)

1 x Saw blade | bi-metal | 28 tpi

1 x Saw blade | bi-metal | 32 tpi

1 x Assembly tool

1 x Transport case

1 x Instruction manual (multilingual)

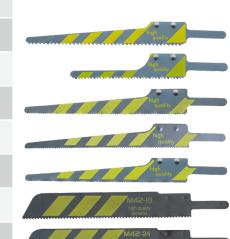


stroke	power	vibration	stroke rate	weight	length
10 mm	300 W	< 2.5 m/s <sup>2</sup>	12.000 spm	830 g	280 mm

#### Bi-metal saw blades

for body saws WPS 2000 | WPS 3000

Item no.	tpi	Item Application	PU	
197000	14	wood, aluminium, composites, plastic	10 psc.	
197001	18	for tight radii in metal and plastic	10 psc.	
197002	24	double and triple sheets up to 4 mm	10 psc.	
197004	28	thin, double sheets and aluminium up to 3 mm	10 psc.	
197003	32	universal saw blade   thin sheets and high-strength steels up to 1 mm	10 psc.	
197007	18	Saw blade M42   80 mm for demanding requirements on longitudinal chassis beams	3 psc.	
197008	24	Saw blade M42   80 mm for demanding requirements on longitudinal chassis beams	3 psc.	



#### Air Body Saw WPS 4000 LV

Item no. 120060

#### The WPS 4000 LV - Your solution for demanding tasks!

#### **CONCENTRATED POWER**

This body saw is specifically engineered to process extremely tough and resilient materials, suitable for USIBOR, BTR, TRIP, ZSTE, Aluminum, Cast Iron, and more. The WPS 4000 LV stands out with its vibration-reduced drive (only  $3.5~\text{m/s}^2$ ), delivering immense power and performance even in the face of the most challenging tasks. Simultaneously, it remains ergonomic and versatile.

Saw blade M42 | 10 tpi | 100 mm: Designed for Aluminum Saw blade MPM | 18 tpi | 100 mm: Designed for High Strength Steel Saw blade TCT | 18 tpi | 90 mm: Designed for Ultra High Strength Steel

#### Scope of delivery:

- 1 x Air Body Saw WPS 4000 LV
- 1 x Saw blade M42 | 10 tpi | 100 mm
- $1 \times \text{Saw blade MPM} \mid 18 \text{ tpi} \mid 100 \text{ mm}$
- 1 x Saw blade TCT | 18 tpi | 90 mm
- 1 x Compressed air hose with air connection
- 1 x Assembly tool
- 1 x Transport case
- 1 x Instruction manual (multilingual)



stroke	power	vibration	stroke rate	weight	length
20 mm	400 W	3.5 m/s <sup>2</sup>	7.000 spm	1.28 kg	280 mm

#### Bi-metal saw blades

#### for body saw WPS 4000

101 body t	Ja 11 111	0 1000				
Item no.	tpi	item	length	Application	PU	
197024	10	M42	130 mm	aluminium, composites	1 pc.	
197025	10	M42	100 mm	aluminium, composites	1 pc.	
197023	18	MPM	130 mm	high-strength steels	1 pc.	
197026	18	MPM	100 mm	high-strength steels	1 pc.	
197027	18	TCT	90 mm	ultra high strength steels	1 pc.	
197028	-	TCT Plus	90 mm	ultra high strength steels	1 pc.	



Spare Parts WPS 2000   WPS 3000   WPS 4000 LV				
Item no.	124027	124127	194070	
item	Tool holder   grey WPS 2000   WPS 3000	Tool holder   red WPS 4000 LV	Tool holder clamp   3-piece set WPS 2000   WPS 3000	
PU	1 pc. /	1 pc. /	1 pc. /	







Accessories for Saws & Pneumatic Tools					
Item no.	194000	637103	697003	697002	698007
Item	Pressure reducing valve 7 bar	Compressed air mini lubricator   1/4"	Air nipple   type 26 DN 8   G 1/4"	Quick coupler for compressed air type 26   9 mm	Pressure reducer universal
PU	1 pc. /	1 pc. /	1 pc. /	1 pc. /	1 pc. /











#### PNEUMATIC SPOT WELD REMOVER

#### VarioDrill WS 90 with Variomatic

#### Item no. 601001

The pneumatic spot weld remover VarioDrill WS 90 with Variomatic has been developed for universal use in all vehicles. It efficiently removes and opens spot welds on both flanges and in internal areas. The 360° rotatable Variomatic handle reliably prevents slipping, while the depth stop protects the underlying sheet metal from damage. Additionally, the handle can be removed within seconds without the need for additional tools.

#### Scope of delivery:

- 1 x 602001 VarioDrill WS 90 without Variomatic
- 1 x 608020 Variomatic WS 90 | 900 U/min.
- 1 x 620200 Variantic cutter Z3 | 44 mm | Ø 8.0 mm
- 1 x 604108 Allen key SW2
- 1 x Transport case

speed	power	vibration	operating pressure	weight
900 rpm	370 W	1.07 m/s <sup>2</sup>	6-8 bar	1.8 kg

#### ADVANTAGES

- · Effortless operation
- Precise
- · Milling depth continuously adjustable
- · Easy and quick assembly
- · With depth stop
- · Suitable for high-strength and ultra-high-strength sheets
- · Long lifespan

#### VarioDrill WS 90 with Jumbomatic

#### Item no. 601009

#### Scope of delivery:

- 1 x 602001 Vario Drill WS 90 without Variomatic
- 1 x 608018 Jumbomatic WS 90
- 1 x 620200 Variantic cutter Z3 | 44 mm | Ø 8.0 mm
- 1 x 604108 Allen key SW2
- 1 x Transport case



#### VarioDrill WS 90 without Variomatic

#### Item no. 602001

#### Scope of delivery:

- 1 x 602001 VarioDrill WS 90 without Variomatic
- 1 x 620200 Variantic cutter Z3 | 44 mm | Ø 8.0 mm
- 1 x 604108 Allen key SW2
- 1 x Transport case



Accessories		
Item no.	608020	608018
Description	Variomatic WS 90	Jumbomatic WS 90
PU	1 pc.	1 pc.





Extensions for VarioDrill WS 90				
Item no.	608012	608010	608011	
Description	VD 305			
length	305 mm	135 mm	85 mm	
PU	1 pc.	1 pc.	1 pc.	

#### BTR/BOR starter set | 4 cutters, fluid, punch

Item no. 622003

#### Scope of delivery:

1 x 620001 BTR/BOR cutter Z3 | 44 mm | Ø 8.0 mm

3 x 620200 Variantic cutter Z3 | 44 mm | Ø 8.0 mm

1 x 628005 Center punch with centering aid  $\mid$  Ø 8 × 70 mm  $\mid$  UHSS

1 x 628000 BTR/BOR Fluid | 125 ml



#### BTR/BOR Milling Cutters Set

Item no. 620116

Cutter set for removing spot welds with the VarioDrill WS 90.

Scope of delivery:

2 x 620000 BTR/BOR cutter Z3 | 44 mm | Ø 6.0 mm

2 x 620001 BTR/BOR cutter Z3 | 44 mm | Ø 8.0 mm

2 x 620006 BTR/BOR cutter Z3 | 44 mm | Ø 10.0 mm

1 x 628005 Center punch with centering aid  $\mid$  Ø 8 × 70 mm  $\mid$  UHSS



Spot weld cutte	er				
Item no.	607001	607011	607013	607023	607021
Coating	VAPO	TIN-GOLD	VAPO	TiCN	VAPO
Suitable for	Steel	Steel	Steel	Steel	Steel
RPM (min <sup>-1)</sup>	795-995	795-995	795-995	795-995	708-885
Head-Ø	6 mm	8 mm	8 mm	8 mm	9 mm
Shank-Ø	8 mm	8 mm	8 mm	8 mm	8 mm
Total length	44 mm	44 mm	44 mm	44 mm	44 mm
Cutting edges	2	2	2	2	2
PU	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.











BTR/BOR cutte	er				
Item no.	620000	620001	620002	620005	620006
Suitable for	HSS   UHSS				
RPM (min <sup>-1)</sup>	795-995	795-995	795-995	705-885	640-795
Head-Ø	6 mm	8 mm	8 mm	9 mm	10 mm
Shank-Ø	8 mm				
Total length	44 mm				
Cutting edges	3	3	3	3	3
PU	1 pc.	1 pc.	3 pc.	1 pc.	1 pc.











#### Solid Carbide Cutter

The ultra high strength solid carbide drills Z4 remove spot welds even from the hardest materials.

USIBOR · BORON · BTR · ZSTE · Trip steel

Item no.	627005	627010	627020	627021	627022
Suitable for	HSS   UHSS				
RPM (min <sup>-1)</sup>	795-995	795-995	795-995	708-885	635-795
Head-Ø	5 mm	6.7 mm	8 mm	9 mm	10 mm
Shank-Ø	8 mm				
Total length	49 mm	49 mm	44 mm	44 mm	44 mm
Cutting edges	3	3	4	4	4
PU	1 pc.				





Variantic cutte	r			
Item no.	620200	620205	620206	
Suitable for	Steel   HSS	Steel   HSS	Steel   HSS	
RPM (min <sup>-1)</sup>	795-995	795-995	795-1115	
Head-Ø	8 mm	8 mm	10 mm	
Shank-Ø	8 mm	8 mm	8 mm	
Total length	44 mm	44 mm	44 mm	
Cutting edges	3	3	3	
PU	1 pc.	5 pcs.	1 pc.	





Centre punches				
Item no.	628006	628007		
Item	WS Special center punch 2F   Self Piercing Rivets	Center punch   Ø 5 × 120 mm		
PU	1 pc.	1 pc.		





Special center punch with self-centering for self piercing rivets. Function 1: Marking the rivets from the head side of the rivet. Function 2: Marking the rivets from the back side of the rivet.



Centre punches					
Item no.	628005	932521			
Item	Center punch with centering aid   Ø 8 × 70 mm	Automatic center punch			
PU	1 pc.	1 pc.			





#### Drilling machine GTC-041B

Item no. 611122

Pneumatic drill with clockwise / counter-clockwise rotation and quick-release chuck.



Speed	Power	Vibration	Operating pressure	Weight
450 rpm	340 W	2.5 m/s <sup>2</sup>	6 bar	1.75 kg

Drill Bits								
Item no.	617014	617227	617228	620018	620024	620040	617256	617257
Item	TIN-GOLD	TIN	TIN				1065970-00-A	1065969-00-A
Suitable for	Steel	Alu   Steel	Alu   Steel	HSS   UHSS	HSS   UHSS	HSS   UHSS		
RPM (min <sup>-1)</sup>	1195-1395	1470-2450	1350-2250	1270-1590	980-1220	945-1180		
Head-Ø	8 mm	6.5 mm	6.7 mm	5 mm	6.5 mm	6.7 mm	6.5 mm	4.8 mm
Shank-Ø	8 mm	6.5 mm	6.7 mm	8 mm	8 mm	8 mm	6.5 mm	4.8 mm
Total length	80 mm	100 mm	100 mm	70 mm	70 mm	70 mm		
Cutting edges	2	2	2	3	3	3	2	2
PU	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.



#### Countersink Kit | No. 1065944-00-A | TESLA

Item no. 617250

Use the Countersink Kit to countersink holes for countersunk blind rivets so that the rivet sits flush to the surface of the surrounding material.  $\frac{1}{2} \int_{-\infty}^{\infty} \frac{1}{2} \int_{-\infty}^$ 

#### NOTE

Adjust the depth of the countersink cage assembly on scrap material before attempting to countersink a hole on a vehicle being repaired.

#### Scope of delivery:

- 6 × Pilot bits for 4.8 mm rivets (3/16 in)
- 2 × Countersink bits for 4.8 mm rivets (3/16 in)
- 2 × Countersink bits for 6.5 mm rivets (1/4 in)
- 6 × Pilot bits for 6.5 mm rivets (1/4 in)
- 2 × Nylon feet
- 1 × Countersink cage assembly
- $1 \times Storage case$



Item no.	617252	617253	617254	617255
Item	Holder with depth stop	Countersink 100° with depth stop and 4.8 mm pilot	Countersink 100° with depth stop and 6.5 mm pilot	White plastic ring
Part no.	1065945-00-A	1065946-00-A	1065948-00-A	1065966-00-A
PU	1 pc.	1 pc.	1 pc.	1 pc.









#### MEC 600 Metal Edge Cutter | Full set with case

#### Item no. 640080

The pneumatic metal edge cutter MEC 600 has been developed for separating weld seams and for the secure and precise removal of the outer body skin. With two different cutting depths for aluminum and steel sheets, it ensures that only as much material is milled off at the wheel arch as necessary for the respective material, without damaging the inner sheet. The adjustable guide of the milling cutter allows for quick and easy adjustment of the MEC 600 to different angular positions of the body panels, while preserving the underlying sheet structure.

#### Additional advantages:

- · Innovative HM special cutters for steel and aluminum
- High application safety when breaking laser weld seams (plasma torch seam)
- No sparks when used with cutting oil (BTR Fluid)
- · No pre-heat treatment required on the body

#### Scope of delivery:

- 1 x Milling device
- 1 x 640053 Machine attachment V2 | MEC 600
- 1 x 640057 Locking nut | MEC 600
- 1 x 640063 HM Flat head cutter | LongLife
- 1 x 640052 Adjustment gauge V2 | MEC 600
- 1 x 640051 Finger guard | MEC 600
- 1 x Assembling tool
- 1 x Instruction manual





MEC 600 ac	MEC 600 accessories				
Item	Machine attachment V2	Locking nut	Adjustment gauge V2	Finger guard	
			for sheet metal thicknesses ranging from 0.6 to 1.5 mm	finger protection during milling	
Item no.	640053	640057	640052	640051	
			0,8 der der 1,2 mil 5		

MEC 600 Iu	ubricant			
Item	BTR/BOR Fluid   125 ml	A	Drill wax stick   70 g	
	for steel		for aluminium milling cutters	
Item no.	628000		640068	
				77.10
	The silicone-free cutting oil BTR Fluid increases the service life of cutters, drills, and saw blades when processing high-strength automotive body steel, ensuring optimal cutting performance.	BTR Fluid  Terminarged recol  Te	Push-Up Stick Lube	

#### Belt sander 330 | pneumatic

Item no. 671001

- · especially suitable for narrow surfaces
- · continuously variable speed adjustment
- · belt quick change system
- · automatic belt adjustment

Speed	Vibration	Operating pressure	Weight
10,500-16,000 rpm	2.5 m/s <sup>2</sup>	6.3 bar	1.06 kg

Note: Releasing and separating weld spots, weld seams, and laser weld seams only in conjunction with the premium sanding belts K36, K60 a nd K80.



...

for sanding belts 10 × 330 mm

#### Belt Sander 457 | pneumatic

for sanding belts 13  $\times$  457 mm

Item no. 671002

The belt sander 457 is ideally suited for the final finishing of bodywork surfaces and particularly unleashes its full potential on narrow areas. Thanks to its stepless speed control, the sanding speed can be freely adjusted as needed by raising or lowering the lever.

For releasing and separating:

- Weld spots (Usibor, BTR-BOR, etc.)
- · Weld seams (MIG-MAG, etc.)
- · Laser weld seams

Speed	Vibration	Operating pressure	Weight
17.000 min <sup>-1</sup>	2,5 m/s <sup>2</sup>	6,3 bar	0,850 kg

Note: Releasing and separating weld spots, weld seams, and laser weld seams only in conjunction with the premium sanding belts K36, K60 a nd K80.

#### Premium sanding belts

The high-quality sanding belts are designed for demanding grinding applications, including weld seam processing and bodywork repair. Featuring state-of-the-art ceramic abrasive grains with a precision-shaped, triangular structure, they ensure exceptional stock removal while minimizing heat buildup. This reduces metal discoloration, prevents oxidation, and lowers the risk of heat stress cracks.

#### Advantages:

677022

Maximum performance for all belt sander applications

High cutting efficiency with a uniform finish

Excellent tear resistance and flexibility

Strong grain adhesion for extended service life

13 mm

Ideal for spot weld removal, fine grinding of large areas, and surface structuring

The durable sanding belts provide reliable, high-performance results for professional use.

457 mm

Item no.	Width	Length	Grit	PU	
677007	10 mm	330 mm	K 36	10 psc.	
677008	10 mm	330 mm	K 60	10 psc.	
677009	10 mm	330 mm	K 80	10 psc.	

677009	10 mm	330 mm	K 80	10 psc.
Item no.	Width	Length	Grit	PU
677020	13 mm	457 mm	K 36	10 psc.
677021	13 mm	457 mm	K 60	10 psc.

K 80

10 psc





Sanding belts							
Item no.	Width	Length	Grit	PU			
677011	10 mm	330 mm	K 80	10 psc.			
677012	10 mm	330 mm	K 40	10 psc.			
677013	10 mm	330 mm	K 60	10 psc.			



#### Angle grinder FX-8125 LA | pneumatic

Item no. 611135

Ideal for grinding, brushing, polishing, and rust removal tasks in automotive body repair.

Speed	Power	Vibration	Operating pressure	Weight
9,500 rpm	745 W	4.4 m/s <sup>2</sup>	6 bar	1.8 kg



#### Angle grinder LC 04 | pneumatic

Item no. 631003

Speed	Vibration	Operating pressure	Air consumption	Weight
18,000 rpm	< 0.9 m/s <sup>2</sup>	6-8 bar	85 I/min	0.89 kg



#### Axial grinder PK3132 | pneumatic

Item no. 631002

Speed	Vibration	Operating pressure	Air consumption	Weight
20,000 rpm	< 0.9 m/s <sup>2</sup>	6–8 bar	85 I/min	0.87 kg



Solid carbide burrs			Solid carbide burrs for aluminium			
Item no.	637001	637002	637003	637010	637011	637012
Head-Ø	10 mm	12 mm	12 mm	12 mm	12 mm	12 mm
Length of head	20 mm	10.8 mm	25 mm	25 mm	10 mm	30 mm
Shank-Ø	6 mm	6 mm	6 mm	6 mm	6 mm	6 mm
Total length	60 mm	51 mm	65 mm	65 mm	51 mm	70 mm
PU	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.













#### HSS-Co twist drill set | 19-piece

Item no. 637004

The twist drills comply with DIN 338 and feature a cylindrical shank for machine-side mounting. With a bright or steam-treated surface, they offer high wear resistance and durability. Designed in type N, they have a right-hand cutting direction and a 118° point angle, ensuring precise cutting and optimal centering. Made from high-speed steel (HSS), they are suitable for various applications. The set includes 19 pieces ranging from 1.0 to 10.0 mm, graduated in 0.5 mm increments. Each drill tip is equipped with two cutting edges to ensure efficient material removal and clean drilling results.

Ø range: 1.0 - 10.0 mm Pitch: 0.5 mm



#### Air Rubber AR 06 | pneumatic

Item no. 631030

The Air Rubber AR 06 is ideally suited for removing films on painted surfaces as well as adhesive residues.

Scope of delivery:

- 1 × Air Rubber AR 06
- $1 \times 637050$  Rubber disc  $\mid \varnothing$  87 mm



#### Rubber disc | Ø 87 mm

Item no. 637050

The rubber disc AR 06 is designed for removing films and adhesive residues on painted surfaces.



Wire brushes   Eraser 4000				
Item no.	637081	637082	637083	
Item	straight   Ø 0.5 mm	angled   Ø 0.5 mm	angled   Ø 0.7 mm	
PU	1 pc.	1 pc.	1 pc.	











#### Cartridge gun EPX 50 | 50 ml

Item no. 831101

The EPX 50 cartridge gun is ideal for the manual handling of two-component cartridges of 50 ml, providing accurate and convenient dispensing.



#### EPX mixing nozzle

Item no. 838115

EPX mixing nozzle for 50 ml cartridges.



#### Cartridge gun VBM (MR) 200 | 200/215 ml

Item no. 831106

The manually operated VBM (MR) 200 cartridge gun is robust and ideal for the precise application of 2K adhesives and sealants. It allows for accurate handling and ensures an even bead application, making it perfect for professional use.

Compatible with Betamate 2096.



## **FILES**

Item no.	561030	531100	531101
Name	Farriers pincers Pliers for vehicle bodywork	Sheet metal shear   left   260 mm	Sheet metal shear   right   260 mm
PU	1 pc.	1 pc.	1 pc.







Item no.	523222	521201	521203
Name	File set   6-piece	File with handle   cut 1   medium	File with handle   cut 3   fine
PU	1 pc.	1 pc.	1 pc.





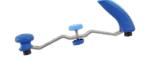


Files			
Item no.	521210	521231	521240
Name	Car body file holder with blade   aluminum	Wooden body file with blade straight	Car body file holder 350 mm
PU	1 pc.	1 pc.	1 pc.

521230
Wooden body file with blade half-round
1 pc.









File blades for 521210. 521231 & 521240				
Item no.	521211	521212	521213	521214
Name	File blade   diagonal cut   Z2   350 mm	File blade   radial cut Z1   coarse	File blade   radial cut Z2   medium	File blade   radial cut Z3   fine
PU	1 pc.	1 pc.	1 pc.	1 pc.







Hand wire brushes				
Item no.	541211	541212		
Material	stainless steel	stainless steel		
PU	1 pc.	1 pc.		



Manual deburring tool



Spare blade

Item no. 547030



Manual deburring tool with plastic handle NG-1 with 1 blade each S10, S20, S35.

for manual deburring tool

## DOLLIES

Item no.	512001	511002	518001
Name	Body chisel   with handle	Body chisel   without handle	Handle for body chisel
PU	1 pc.	1 pc.	1 pc.







Dollies				
Item no.	511100	511102	511103	511105
Name	Dolly   comma-shaped 1150 g	Dolly   wedge-shaped 900 g	Dolly   hatchet-shaped 1600 g	Dolly   wedge-shaped, flat 950 g
Dimensions	length: 130 mm	112 × 64 mm	192 × 45 × 77 mm	106 × 60 × 25 mm
PU	1 pc.	1 pc.	1 pc.	1 pc.









Dollies				
Item no.	511110	511111	511112	511113
Name	Dolly   toe-shaped   1200 g	Dolly K   toe-shaped grid-type   1100 g	Dolly   universal   polished 1100 g	Dolly   heel-shaped polished   850 g
Dimensions	115 × 60 × 28 mm	125 × 55 × 25 mm	$75 \times 55 \times 57 \text{ mm}$ $60 \times 45 \times 57 \text{ mm}$	80 × 60 × 35 mm
PU	1 pc.	1 pc.	1 pc.	1 pc.









Dollies				
Item no.	511114	511117	511119	
Name	Dolly   diabolo shape   850 g	Dolly   Daimler shape 1500 g	Dolly   WS/P   universal 760 g	
Dimensions	Ø 60 × 55 mm	105 × 50 × 50 mm	120 × 56 × 21 mm	
PU	1 pc.	1 pc.	1 pc.	







Item no.	511220	511221	521102
Name	Spoon dolly   curved, flat shape 280 mm	Spoon dolly   double curved, flat shape 400 mm	Bumping blade
Dimensions	150 × 50 mm	200 × 60 × 30 mm	350 × 36 × 36
PU	1 pc.	1 pc.	1 pc.







## PRY BARS | SNIPS | BODY SPOONS

Item no.	511201	511202	511204	511206
Name	Pry bar for dent removal	Bending iron with leather insert   410 mm	Pry bar   rolling head 400 mm	Pry bar   universal   400 mm
PU	1 pc.	1 pc.	1 pc.	1 pc.









#### Dolly WS 93 | Dent Removal Set

Item no. 582001

The Dolly Dent Removal set WS 93 is ideal for dent removal in challenging areas, including heavy-duty metal sheets. It offers versatile applications to enable clean and damage-free work on various body parts.

- 1. Powerful dent removal block:
  - The powerful dent removal block is ideal for denting in extreme areas and curves, including heavy-duty sheets. It is optimal for straightening profiles on fenders and side panels, as well as for shaping front and rear panels.
- 2. Handy and light conical bar:
  - The handy and light conical bar allows for effortless shaping of grooves and edges, as well as the alignment of dents. Moreover, it can also be used as a powerful lever.
- Universal cube:
  - The universal cube surprises with its design. Using the groove, folds and profiles can be aligned both laterally and in height. Additionally, it serves as an important fitting aid for hoods and trunk lids.
- 4. Special profile wedge:
  - The special profile wedge provides versatile applications through its technically sophisticated design. Thanks to the 90° striking edge, steel sheets can be precisely aligned, allowing for clean and damage-free work on various body parts. The profile wedge is particularly well-suited for fine work.

- 1 × 581001 Powerful dent removal block
- 1 × 581002 Handy and light conical bar
- 1 × 581003 Universal cube
- $1 \times 581004$  Special profile wedge





Item no.	581001	581002	581003	581004
Name	Powerful dent removal block	Handy and light conical bar	Universal cube	Special profile wedge
PU	1 pc.	1 pc.	1 pc.	1 pc.









## ALU bumping hammers | 4-piece set

Item no. 512002

Aluminum hammers in four different sizes for car body repair.





Hammers				
Item no.	511020	511021	511025	511026
Name	Bumping hammer 300 g	Bumping hammer 400 g	Goldsmith hammer 100 g	Finishing and grooving hammer 380 g
PU	1 pc.	1 pc.	1 pc.	1 pc.









Hamme	rs			
Item no.	511027	511023	511028	511029
Name	Wooden hammer no. 3   500 g	Wooden hammer no. 2   350 g	Dead blow soft-head hammer Ø 50 mm   860 g	Dead blow soft-head hammer Ø 40 mm   730 g
PU	1 pc.	1 pc.	1 pc.	1 pc.









Hammers				
Item no.	511030	511031	511032	511033
Name	Aluminium bumping hammer 300 g	Elastopal soft-head hamme Ø 55 mm   400 g	Elastopal soft-head hammer Ø 55 mm   400 g	Bumping and planishing hammer flat face   200 g
PU	1 pc.	1 pc.	1 pc.	1 pc.









Hammers				
Item no.	511035	511034	511039	511040
Name	Twisting force bumping hammer 300 g	Hammer with nylon heads	Bumping hammer domed face   330 g	Locksmiths hammer   300 g
PU	1 pc.	1 pc.	1 pc.	1 pc.









## LOCKING PLIERS | TEMPORARY FASTENERS

Temporary fasteners				
Item no.	577109	577106	577107	577110
Ø	4.7 mm	6.0 mm	6.35 mm	8.0 mm
PU	20 pcs.	30 pcs.	20 pcs.	20 pcs.

Locking plier	rs		
Item no.	561151	561152	561153
Name	Locking pliers 145   U-Clamp jaw width: 85 mm	Locking pliers 144   C-Clamp jaw width: 110 mm	Locking pliers 224   swivel pads
PU	1 pc.	1 pc.	1 pc.







Item no.	561150	561154	561157
Name	Locking pliers 112   straight jaw width: 32 mm	Locking pliers 111   curved jaw width: 62 mm	Locking pliers   long   81 mm jaw width: 70 mm
PU	1 pc.	1 pc.	1 pc.







Item no.	561181	561182	561183
Name	Axial locking pliers   DW jaw width: 15 mm	Axial locking pliers   DS jaw width: 15 mm	Axial locking pliers   D jaw width: 15 mm
PU	1 pc.	1 pc.	1 pc.







Item no.	561184	561185	561186
Name	Axial locking pliers   T jaw width: 15 mm	Axial locking pliers   WS jaw width: 15 mm	Micro Grip 2000   length: 90 mm
PU	1 pc.	1 pc.	1 pc.







Item no.	561190	561191	561230
Name	Locking pliers for wiggle wire	ErgoGrip locking pliers   long nose	Locking pliers 134   C-Clamp jaw width: 130 mm
PU	1 pc.	1 pc.	1 pc.









#### Measuring technology for car body repair

The Auto-Messfix offers an ideal solution for damage assessment, measuring structural damage, and dimensional control after straightening. The special measuring tips allow measurements even in hard-to-reach areas and between non-flat points. The included measuring cone facilitates determining borehole distances. Knurled screws on the holders of the measuring tubes prevent unintentional adjustment of the tubes.

FAST
RELIABLE
ACCURATE

## AUTO-MESSFIX TELESCOPIC MEASURING ROD

AUTO-MES	AUTO-MESSFIX Telescopic measuring rods					
Item no.	871001	871002	871004			
Length	920-2610 mm	415-925 mm	950-3260 mm			
Scope of delivery	2 x 871008 Measuring cone 2 x 874020 Measuring tip   short   straight 2 x 874021 Measuring tip   short   angled 2 x 874026 Measuring tube   long 2 x 874027 Measuring tube holder	2 x 871008 Measuring cone 2 x 874020 Measuring tip   short   straight 2 x 874021 Measuring tip   short   angled 2 x 874026 Measuring tube   long 2 x 874027 Measuring tube holder	2 x 871008 Measuring cone 2 x 874020 Measuring tip   short   straight 2 x 874021 Measuring tip   short   angled 2 x 874026 Measuring tube   long 2 x 874027 Measuring tube holder			
PU	1 pc.	1 pc.	1 pc.			

AUTO-MESSFIX Accessories						
Item no.	871008	874020	874021	874024	874026	874027
Item	Measuring cone	Measuring tip short   straight	Measuring tip short   angled	Fixing screw	Measuring tube long	Measuring tube holder
PU	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.













#### Contour needle gauges | 5- piece set

Item no. 861020

The template is a profile scanner (profile master) that can be infinitely assembled and extended. This results in high accuracy and tremendous time savings for the user when transferring contours. The profile line can be easily traced onto the workpiece to be adapted due to the flat and level surface of the template. The included square, attached laterally, allows the template to be adjusted in all directions. The scanned profile can be secured and transported in the case.



Item no.	871011	861001
Name	Gap gauge   3-piece set	Needle gauge   plastic   250 mm
PU	1 pc.	1 pc.





#### Line marker with charcoal pencil

Item no. 871015

To restore the original body lines of the vehicle, follow these steps:

Begin by applying putty or primer to the surface and allow it to dry completely. Once dry, carefully mark the body lines of the object. If needed, use surface protection tape to preserve surrounding areas. Then, proceed with sanding to refine and recreate the original contours of the vehicle.

Scope of delivery:

- 1 × Body line marking tool
- 1 × Charcoal pencil



#### Fix magnets | 4-piece set

Item no. 882055

Enabling effortless fixing of attachments and protective mats. An indispensable tool for any bodywork station.

Scope of delivery:

4 x 881340 Replacement magnet for fix magnets

4 x 881341 Handle for Fix Magnets & C-Arms | red



Fix magnets	spare parts	
Item no.	881340	881341
Name	Replacement magnet for fix magnets	Handle for Fix Magnets & C-Arms   red
PU	1 pc.	1 pc.





#### Fixing bracket | 3-piece set

Item no. 882057

Fixing bracket for securing decorative strips, lights, and side windows. Ideal for support during gluing. The bracket reliably secures the parts while the glue dries.

- 1 x 881345 Fixing bracket flat | 30 mm wide 1 x 881346 Fixing bracket flat | 50 mm wide
- 1 x 881347 Fixing bracket deep | 50 mm wide



Fixing bracke	ets		
Item no.	881345	881346	881347
Name	Fixing bracket flat   30 mm wide	Fixing bracket flat   50 mm wide	Fixing bracket deep   50 mm wide
PU	1 pc.	1 pc.	1 pc.







#### Trim and mounting wedges | 5-piece set

#### Item no. 581100

Easy and fast removal of decorative strips and detachment of trim strips on windows and doors. Also a practical lever for fitting doors and handling painted sheet metal parts. Paint, plastic, and metal components remain undamaged. Quick removal of door panels, closure plugs, and clip connections. For removing knobs on heaters, radios, etc., as well as for unhinging rearview mirrors. Made of impact-resistant special plastic.

#### Scope of delivery:

 $1 \times 581101$  Trim wedge |  $200 \times 25 \times 25$  mm

 $1 \times 581102$  Trim wedge | extra wide |  $230 \times 46.5 \times 10$  mm

 $1\times581103$  Trim wedge with felt pad  $\mid$  230  $\times$  25  $\times$  28 mm

1 × 581104 Mounting wedge | gray

1 × 581105 Trim wedge | black | 200 × 25 × 12.5 mm



Item no.	581101	581102	581103	581104	581105	581106
Name	Trim wedge 200 × 25 × 25 mm	Trim wedge   extra wide 230 × 46.5 × 10 mm	Trim wedge with felt pad 230 × 25 × 28 mm	Mounting wedge gray	Trim wedge   black 200 × 25 × 12.5 mm	Trim wedge extra wide wedge-shaped
PU	1 pc.			1 pc.	1 pc.	1 pc.



#### Clip pliers for door panels

Item no. 561029

The clip pliers are an assembly tool that is used to gently remove clips from door panels without damaging them. The clips can often be reused.





**CAR WINDOW REMOVAL TOOL** 

Window removal system for all adhesively attached vehicle windows. Only one operator is required for the application. Damage to the paint is avoided, eliminating the need for touch-ups. A minimal tolerance between the windshield and the car body is no problem! No power source/battery is required.

EASY HANDLING

**LOW COSTS** 

NO ADDITIONAL TOOLS ARE NEEDED

Roll Out 2000°

#### Roll Out 2000® - Model 2020 CF | Constant Friction

Item no. 842020

The glass removal system for bonded vehicle windows can be easily operated by a single person and reliably protects the paint, eliminating the need for rework. Even with minimal tolerance between the glass and the body, the system operates precisely and safely. It does not require a power source or batteries and is characterized by lightweight handling, low costs, and the advantage that no additional tools are necessary.

Additionally, the Roll Out 2020 CF (Constant Friction) is an innovative advancement of the proven Roll Out 2000 glass removal system. The Constant Friction function simplifies repairs and makes the removal of vehicle windows more process-secure by significantly minimizing the risk of the cutting wire or Kevlar cord breaking.

- $1 \times 848088$  Winch CF with suction cups | 120 mm & 150 mm
- 1 × 848007 Parabolic chisel
- 1 × 848090 Wire Insertion tool | Roll Out 2020CF
- 1 × 848027 Ratchet with ball handle | 3/8"
- 1 × 848087 Ratchet | small
- 1 × 848038 Extension piece for ratchet | 75 mm
- 1 × 848029 Mounting wedges | 2-piece set
- $1 \times 848004$  Wire needles  $8 + 2 \mid 10$ -piece set
- 1 × 848032 Safety goggles
- $1 \times 848042$  Tool bag | Roll Out 2000 | red
- $1\times848085$  Kevlar Cord CF  $\mid$  PU: 25 m
- 1 × Cutting wire  $\mid$  Ø 0.75 mm x 350 m
- 1 × Interior protector
- 1 × Protective gloves
- 1 × Repair manual
- 1 × Transport case





#### Roll Out 2000® - Model 2004

#### Item no. 842010

The car glass removal system is designed for bonded vehicle windows and can be operated easily by just one person, ensuring reliable protection for the paintwork - eliminating the need for touch-ups.

It operates precisely and safely, even with minimal tolerances between the glass and the bodywork. The system does not require any power sources or batteries, offering excellent handling, low costs, and the advantage of not needing additional tools.

#### Scope of delivery:

- $1 \times 848005$  Winch with suction cups | 1 spool | Ø 120 mm
- $1\times848039$  Winch with suction cups  $\mid$  2 spools  $\mid$  Ø 120 mm
- 1 × 848042 Tool bag | Roll Out 2000 | red
- 1 × 848027 Ratchet with ball handle | 3/8"
- 1 × 848007 Parabolic chisel
- 1 × 848038 Extension piece for ratchet | 75 mm
- 1 × 848001 Wire Insertion tool | Roll Out 2000
- 1 × 848029 Mounting wedges | 2-piece set
- 1 × 848004 Wire needles 8 + 2 | 10-piece set
- 1 × 848032 Safety goggles
- $1 \times \text{Cutting wire} \mid \emptyset \ 0.75 \ \text{mm} \ \text{x} \ 350 \ \text{m}$
- 1 × Interior protectors | 2-piece set
- 1 × Protective gloves
- 1 × Repair manual
- 1 × Transport case
- 1 × Repair instructions





#### Upgrade kit for Roll Out model 2004

#### Item no. 848084

The upgrade kit includes the innovative, double-spool winch with 'Constant Friction' function and the small ratchet. Roll Out 2004 systems can therefore be easily and cost-effectively upgraded to the latest technical standard.

- 1 × Double-winch with Constant Friction function
- 1 × 848087 Ratchet | small



## SPARE PARTS | CONSUMABLES | ACCESSORIES

## Roll Out 2000° - Model 2020 CF

Winch CF with suction cups			
Item no.	848088		
Ø	120 + 150 mm		
Туре	2-spool		
PU	1 pc.		



## **Roll Out 2000** - Model 2004

Winches with suction cups				
Item no.	848039	848041	848005	848040
Ø	120 mm	150 mm	120 mm	150 mm
Type	2-spool	2-spool	1-spool	1-spool
PU	1 pc.	1 pc.	1 pc.	1 pc.





## Roll Out 2000° - Model 2004

Winches			
Item no.	848048	848053	848060
Type	2-spool	1-spool	Locking switch
PU	1 pc.	1 pc.	1 pc.







Suction holder					
Item no.	848020	848021	848022	848023	
Ø	120 mm	120 mm	150 mm	150 mm	
PU	1 pc.	2 psc.	1 pc.	2 psc.	



Suction of	Suction device for winches				
Item no.	848046	848047	848050	848051	
Ø	120 mm	120 mm	150 mm	150 mm	
PU	1 pc.	2 psc.	1 pc.	2 psc.	





Accesso	ries				
Item no.	848027	848028	848087	848038	848033
Item	Ratchet with ball handle 3/8"	Ball handle for ratchet	Ratchet   small	Extension piece for ratchet   75 mm	Extension piece for ratchet   150 mm
PU	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.











#### Unwinder for cutting wire

#### Item no. 848006

The unwinder for cutting wire ensures safe and protected storage of the wire and enables easy unrolling and precise measuring of the length.



#### Cutting wire | 0.75 mm × 1300 m

#### Item no. 842015

The special cutting wire for the Roll Out 2000 windshield removal system has a length of 1300 m and is sufficient for approx. 215 windshields.



#### Kevlar Cord CF | PU: 25 m

#### Item no. 848085

The Kevlar Cord CF, designed for the Roll Out 2020 CF, offers high tensile strength, low stretch, and superior durability. Its abrasion and heat resistance ensure smooth, efficient windshield removal.



#### Push lever repair kit | 4-piece set

#### Item no. 848083

For the repair of suction cups of the Roll Out windshield removal system with push levers.



#### Suction cup for corner extender

#### Item no. 848056

Suction cup for the attachment of the corner extender to the windscreen.



#### Fix-Cut 1 Scraper set

#### Item no. 547032

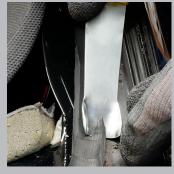
The Fix-Cut 1 Set with professional scraper blades. The convenient handle allows for efficient power transmission. The blades are equipped with a curved back to remove the PU adhesive according to the instructions. Their side wings are rounded, allowing for precise adjustment of blade sharpness according to individual needs. The correct adhesive thickness is maintained, making later re-bonding effortless.

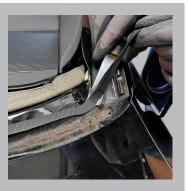
- 2 x 547033 Scraper blade | Fix-Cut 1 | 20 mm 2 x 547034 Scraper blade | Fix-Cut 1 | 25 mm
- 2 x 547035 Handle for scraper blades | Fix-Cut 1
- 1 x 547037 Bench stone | silicon carbide
- 1 x 474251 Allen key | 4 mm
- 1 x Transport case











Spare parts Fix-Cut	:1			
Item no.	547033	547034	547037	547035
Width	20 mm	25 mm		
PU	1 pc.	1 pc.	1 pc.	1 pc.









## SPARE PARTS | CONSUMABLES | ACCESSORIES

Interior protectors					
Item no.	848003	848034	848035	848036	
Item	Interior protectors   4-piece set	Dashboard   120 mm	A-pillar and roof liner	round   Ø 120 mm	
PU	1 pc.	1 pc.	1 pc.	1 pc.	









#### Push & Pull wire insertion tool

Item no. 848090













#### Parabolic chisel

Item no. 848007



#### Mounting wedges | 2-piece set

Item no. 848029



#### Suction holder | parabolic chisel

Item no. 848061



#### Quick clamp

Item no. 848052



Protective gloves				
Item no.	848002	848009		
Size	9	10		
PU	1 pair	1 pair		





## Safety goggles

Item no. 848032



Needles			
Item no.	848004	848031	848026
Item	Set   8 + 2 psc.	Wire guiding needles	Needles for cutting wire   curved
PU	1 pc.	10 psc.	3 psc.

Straight and curved needles to help guide the wire over difficult areas.







### Applicators | lint-free | 130 mm

Item no. 848016

Applicators for the clean and precise application of black primer, primer, adhesive cleaner etc. The applicators are manufactured in Germany and are made from pure, unspun cotton. They are lint-free and have a full, dense head, which ensures an evenly covering application of material.





The TESLA Workbays are a tailored version of the WS Workbay system, specifically designed to meet Tesla's workspace requirements while maintaining the highest standards of efficiency, safety, and durability.

#### **Key Features:**

- High-Quality Aluminum Truss Structure Ensures a stable and durable framework.
- Energy-Saving LED Lighting Provides optimal illumination for precision work.
- Specialized Welding Protection Curtains
   Enhances workplace safety in demanding environments.
- Integrated Air & Power Supply
   Two stationary fixtures with robust rubber housing keep the workspace organized and efficient.

#### Flexible Configurations & Accessories:

Available in single-bay, double-bay, and triple-bay configurations, the system can be adapted to different workspace needs. Additional optional features, such as industrial vacuum systems, can be integrated for enhanced functionality.

- ✓ EFFICIENCY & TIME SAVING
- M HIGH QUALITY
- M ENERGY EFFICIENCY
- M INDIVIDUAL ADAPTATION
- MODERN DESIGN



#### TESLA WORKBAYS

#### TESLA Workbay | single

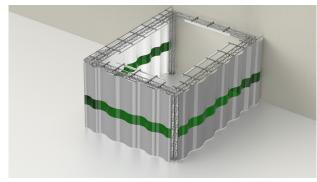
#### Item no. 960761

#### Scope of delivery:

- 1 x Aluminium truss system with 4 legs (dimensions: 5.5 m × 7.5 m × 4 m)
- 1 x 881880 LED light set | 120° | 220 240 V AC (4-sided LED lighting system)
- 2 x Protection curtain | 12.10 × 3.93 m
- 1 x 881663 Stationary media supply 16 A | PU: 2 pcs.

#### Note on scope of delivery:

Detailed information on the items included in the scope of delivery can be found on the following pages.



Dimensions: 6 m × 8 m × 4 m

#### TESLA Workbay | double

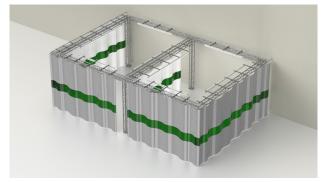
#### Item no. 960762

#### Scope of delivery:

- 1 x Aluminium truss system with 6 legs (dimensions:  $11.5 \text{ m} \times 7.5 \text{ m} \times 4 \text{ m}$ )
- 2 x 881880 LED light set | 120° | 220 240 V AC (4-sided LED lighting system)
- 2 x Protection curtain | 14.20 × 3.93 m
- 1 x Intermediate protection curtain | 7.30 × 3.35 m
- 2 x 881663 Stationary media supply 16 A | PU: 2 pcs.

#### Note on scope of delivery:

Detailed information on the items included in the scope of delivery can be found on the following pages.



Dimensions: 12 m × 8 m × 4 m

#### TESLA Workbay | triple

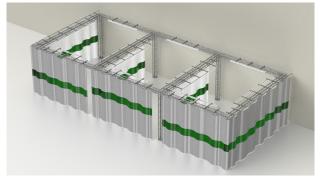
#### Item no. 960763

#### Scope of delivery:

- 1 x Aluminium truss system with 8 legs (dimensions:  $17.5 \text{ m} \times 7.5 \text{ m} \times 4 \text{ m}$ )
- 3 x 881880 LED light set | 120° | 220 240 V AC (4-sided LED lighting system)
- $2 \times Protection curtain \mid 14.20 \times 3.93 \text{ m}$
- 1 x Protection curtain | 6.10 × 3.93 m
- 2 x Intermediate protection curtain | 7.30 × 3.35 m
- 3 x 881663 Stationary media supply 16 A | PU: 2 pcs.

#### Note on scope of delivery:

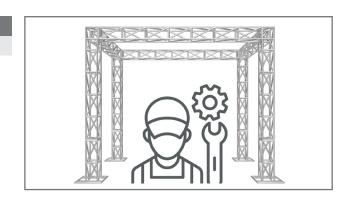
Detailed information on the items included in the scope of delivery can be found on the following pages.



Dimensions: 18 m × 8 m × 4 m

#### Assembly of the single Tesla workbay

Item no. 881099





# VACUUM SYSTEM FOR ALUMINUM DUSTS

#### Item no. 881090NV

The mobile suction station for aluminum dust (zone 22) is explosion-proof and equipped with a spark trap. Glowing abrasive particles (sparks) enter the suction hose with the suction air, bounce against metal sheets in the spark trap and cool down before they enter the suction station and reach the fine filter of dust class "M".

#### Filter combination:

Pre-filter: dust class M Transmittance rate: < 0.005 %

#### APPROVED UTILISATION

- Combustible as well as non-combustible dust with exposure limits\* ≥ 0.1 mg/m³ with recirculation of clean air into the work area
- · Dust class M (including dust class L)

Scope of delivery:

- 1 x Plastic hose | 5 m | Ø 40 mm Connection on vacuum side: Storz clutch C - DN50 Connection accessory side: ID 35 mm
- 1 x Plastic hose | 5 m | Ø 50 mm Connection vacuum side: Storz clutch C - DN50 Connection accessory side: ID 50 mm with hole for push pin
- 1 x Curved hand tube | Ø 50 mm | 1 push pin
- 1 x Crevice nozzle | 60 x 12 mm | tapered

\* AGW- Occupational exposure limit value

DISPOSAL CONTAINER D1 - W2	POCKET FILTER M   1.2 m <sup>2</sup>
Item no. 881111	Item no. 881112



# FILTOO EXTRACTION AND FILTER SYSTEM

#### Item no. 882073

The unit can be used in numerous areas of application. The mobile extraction and filter unit filters smoke and dust and neutralizes odors. The extraction arm sucks up polluted air with precision. The device filters particles and gases in a four-stage filter process using a coarse filter, pre-filter, activated carbon filter and main filter. When used as intended, the unit can be used for recirculation operation, as the requirements for the exemption regulations are met.

- · Large-area coarse filter
- Particle filter with separation efficiency ≥ 99 %
- Pre-filter
- Activated carbon filter
- Main filter
- Electronic filter monitoring
- · Operating hours counter
- Suction arm 3 m in hose design with internal joints

Max. volume flow	Max. Compression	Power output	Noise level
1600 m³/h	1800 Pa	1.1 kW	ca. 72 dB(A)

#### **DUST PRE-SEPARATOR STAVO**

Item no. 882074



This retrofit kit enables dust pre-separation in the Filtoo system. The integrated deflection plate directs the airflow precisely into the attached collection tray, where a significant portion of the dust is already separated. This reduces the load on the subsequent four filter units, significantly extending their service life. The collection tray is designed for easy and regular emptying, ensuring smooth and efficient operation.

COARSE FILTER   PU: 10 PCS.	PREFILTER	ACTIVATED CARBON FILTER	PARTICLE FILTER
Item no. 882077	Item no. 882078	Item no. 882079	Item no. 882081
Filter mats for the FILTOO extraction and filtration system	Offers high filtration efficiency and meets the requirements of ISO 16890 ePM10 > 55 %	Activated carbon filter for the FILTOO extraction and filtration system	Particle filter in MDF wooden frame with a retaining loop



## TELESCOPIC ARM FOR MOBILE VACUUM SYSTEMS

#### Item no. 881092

881760

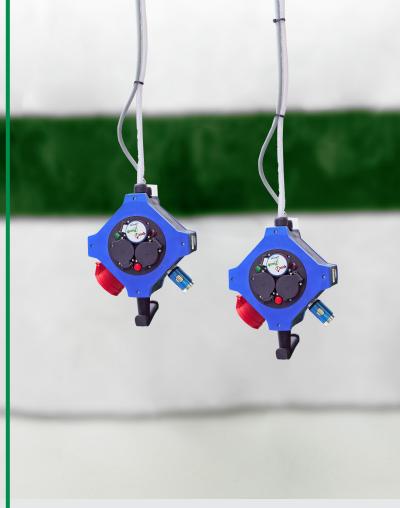
The extractor arm enables the user to work efficiently with the greatest possible freedom of movement. The extraction plate ensures that dust and chips can be optimally collected. Via the C-clutch, the telescopic arm can be connected to the vacuum system directly or also via an extension hose.

For easier handling, the arm can be attached to the Mobile Media Supply.

Suitable for the following systems:

881090NV WS Alu vacuum system | mobile | 230 V 881091NV WS Alu/CFRP vacuum system | mobile | 230 V 881089NV WS Steel vacuum system | mobile | 230 V





## STATIONARY MEDIA SUPPLY

#### Item no. 881663

Stationary media supply with robust, hard rubber-reinforced housing for space-saving compressed air and energy supply. The stationary media supply can be attached to any side of the Workbay. This eliminates tripping hazards caused by cable drums, extension cables or compressed air hoses. The compressed air safety connection with push button prevents the compressed air hose from being ejected when disconnected. The integrated overload protection protects the stationary media supply from overheating and switches off automatically if necessary.

#### Equipment features:

12 × socket | 230 V | CEE 7/3 2 × socket | 400 V | CEE 16 A

 $4 \times \text{compressed air safety connection with push button}$ 



#### **COMPARISON OF BRIGHTNESS**



## LED LIGHT SYSTEM

Lamps with light-emitting diodes (LEDs) are considered the illuminant of the future and have many advantages over conventional incandescent, halogen or energy-saving lamps.

#### **ADVANTAGES**

LIFETIME

LED lamps are very robust and have a service life of up to 70,000 hours. This is three times higher than a fluorescent tube.

HIGH LUMINOSITY DESPITE LOW They consume over 50% less

**ENERGY CONSUMPTION** 

energy than conventional fluorescent tubes with the same luminosity. This makes them particularly efficient.

LOW HEAT

**DEVELOPMENT** 

Despite their enormous luminosity, LED lamps have very low heat

emission.

SHADOW FREE ILLUMINATION

Due to the U-shaped arrangement of the LEDs, the workplace is

optimally illuminated.

Version	Beam angle	Flux density per LED unit	Power	Colour temperature
EU	120°	8000 lm / 150 cm	50 W	6500 K daylight white

#### LED light set | 120° | 220 - 240 V AC | EU

Item no. 881880

Scope of delivery:

10 × LED unit incl. gear tray and accessories



#### Body shop manager

#### Item no. 881100

The mobile storage system, offers a space-saving storage solution for your workshop equipment. Compared to similar products, it even offers 30 % more storage space. The shelves are made of heat-treated hard steel and ensure robust and durable use. The 4 industry-standard swivel castors, which are fully lockable, make it easy to move and secure the mobile workshop storage unit. The powder coating not only ensures a long-lasting good appearance, but also provides additional protection against damage. If required, the body shop manager can be folded up in seconds to save space. In addition, several units can be pushed into each other to save even more space.

- 1 x Body shop manager
- 2 x 881180 Additional arms | 2 pcs.
- $2 \times 881181$  Foam padding for additional arms  $\mid$  2 pcs.
- 1 x WM-Plus

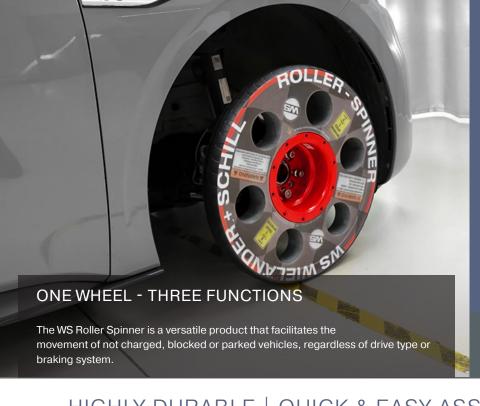






Body shop manager accessories		
Item no.	881181	
Name	Foam padding for additional arms	
Dimensions	Ø 60 mm   L = 450 mm	
PU	2 pcs.	









SPARE WHEEL FUNCTION



COMPLEMENT FOR MANOEUVRING AIDS

WS ROLLER-SPINNER

## HIGHLY DURABLE | QUICK & EASY ASSEMBLY | LOW WEIGHT

If the screws are removed, the inner ring rotates and vehicles with a locked brake system can be moved.



SPINNING WHEEL MODE



up to 3 km/h

Tighten the bolts to use the wheel as a spare wheel in the workshop.

The maximum speed of 8 km/h must not be exceeded.



ROLLING WHEEL MODE



up to 8 km/h









The innovative mobility solution on any terrain, including uneven tarmac, gravel, grass or soil. Can be used in most paint booths.

The WS Roller-Spinner is available in two versions for 4/5 and 5/6 Pitch Circle Diameter (PCD). Suitable for AWD, FWD, RWD and electric vehicles (BEV).

#### WS Roller-Spinner | 4/5 | Ø 22" × 2.5"

Item no. HV150

Centre Bore (CB) Ø 74.1 mm

Pitch Circle Diameter (PCD)  $4 \times 98 \text{ mm} - 4 \times 115 \text{ mm}$   $5 \times 98 \text{ mm} - 5 \times 130 \text{ mm}$ 



#### WS Roller-Spinner | 4/5 | Ø 25" × 2.5"

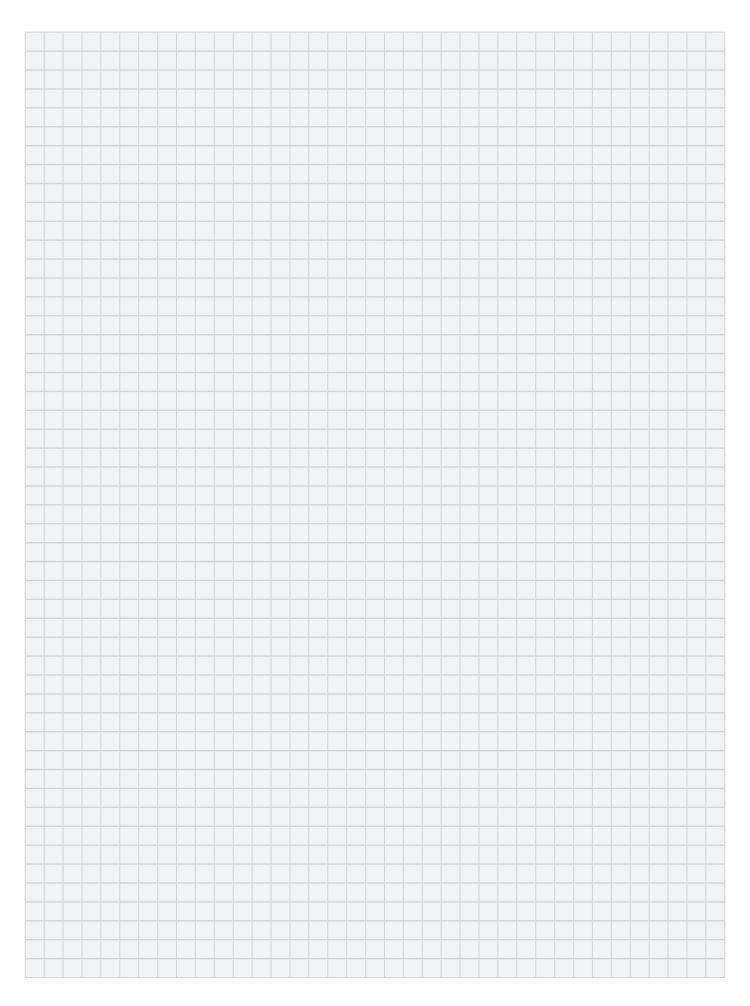
Item no. HV 173

Centre Bore (CB) Ø 74.1 mm

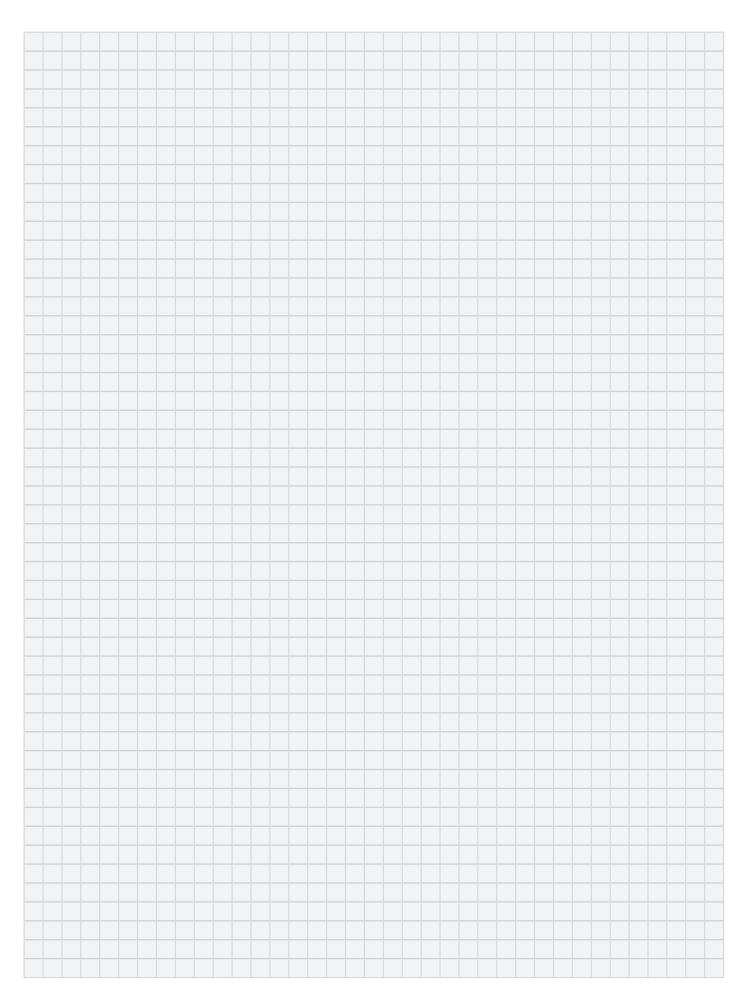
Pitch Circle Diameter (PCD)  $4 \times 98 \text{ mm} - 4 \times 115 \text{ mm}$   $5 \times 98 \text{ mm} - 5 \times 130 \text{ mm}$ 



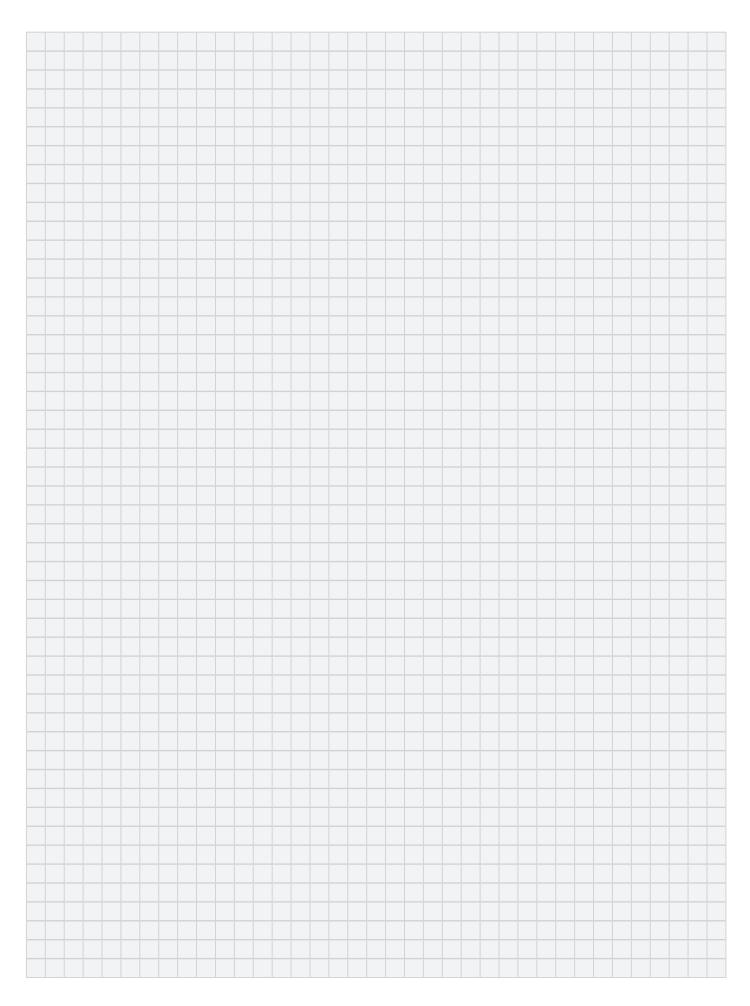
## NOTES



## NOTES



## NOTES



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